ELECTRONICS PTY LTD

(ACN 089 050 564 ABN 44 089 050 564)

34 Queens Avenue

Hawthorn

VIC 3122

Australia

FMX30+ Manual

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Safety note

This equipment uses high voltages internally. Any servicing should be performed by competent individuals.

Prolonged exposure to high level RF radiation has been shown to pose a health risk. Whilst the equipment is intrinsically safe, its use in conjunction with an antenna system may generate large RF fields. Appropriate precautions should be taken by individuals that habitually work close to the transmitting antenna.

The RF power devices of this equipment employ Beryllium Oxide. This substance is extremely toxic if pulverised. On no account should any RF power devices be smashed. Please refer to attached Material Safety Data Sheet for further information.

WARNING

THIS EQUIPMENT IS SUPPLIED WITH A MAINS LEAD INCORPORATING AN EARTH WIRE. IT IS IMPERATIVE THAT THIS EQUIPMENT IS CONNECTED TO A MAINS OUTLET THAT HAS AN EARTH. IN COUNTRIES WHERE EARTHED OUTLETS ARE NOT MANDATORY, IT IS THE CUSTOMER'S RESPONSIBILITY TO ENSURE THAT THIS EQUIPMENT IS APPROPRIATELY EARTHED.

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1 GENERAL DESCRIPTION

The FMX30+ is a high quality 30W-exciter intended for audio broadcast service in the FM band.

Its features include:

- Frequency agile.
- Extensive self test and auto diagnostics.
- Rugged design.
- Conservatively rated.
- Excellent audio quality
- Built in stereo generator and audio limiter.
- Comprehensive telemetry.
- Flexible configuration.

Applications include low power broadcast, narrowcast, community broadcast, rebroadcast for tunnels, student radio stations and as a driver for high power transmitters.

The FMX30+ is designed and built in Australia.

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2 UNPACKING

This section details the way in which the FMX30+ should be unpacked upon receipt by the customer.

Note that if the FMX30+ is installed in an SRK Electronics transmitter then this section is not applicable.

The FMX30+ should be removed from its packing, and the packing stored and used should it be necessary to return the FMX30+ to the manufacturer.

Along with the exciter, the following items should also be present:

- This manual
- Mains lead

The customer should ensure that all items are present and then store them in a safe place.

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3 INSTALLATION

3.1 General

This section describes the installation and infrastructure requirements for the FMX30+. Departure from the instructions contained herein may void any warranty provided by SRK.

The FMX30+ has been designed to be mounted in a standard 19" rack frame, where it will occupy 2 rack units.

However, the exciter may also be used in a free standing situation, so long as all other requirements are met as below.

3.2 Environmental

The exciter is intended for indoor use. The exciter should be protected from rainfall and direct sunlight, extremes of temperature and humidity and from conditions of high dust levels. The exciter shall not be operated at altitudes in excess of 3500m above sea level. The exciter must be installed on a flat, stable surface. The exciter must be installed in the upright position. The exciter must be installed in a location free from vermin and the ingress of other animals. The exciter shall not be installed in locations prone to flooding. All ventilation orifices must be clear to allow adequate air flow.

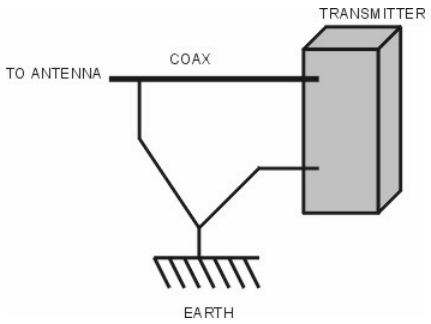
3.3 Electrical supply

The electrical supply to the exciter must be of the voltage, form and frequency described in the specifications. All electrical wiring must be carried out in accordance with local laws, standards and regulations. If power supply voltages regularly fall outside specifications then a voltage regulator must be installed between the supply inlet and the exciter.

3.4 Earthing

Adequate earthing of the exciter is vital to ensure long term reliability and user safety. The electrical supply must be earthed, via the earthing pin of the IEC connector. In countries where power outlet earthing is merely optional, an earthed outlet **must** be used. See safety notice at the front of this manual. A separate, independent, earth is required for the exciter/antenna system and must be connected to the earthing point indicated on the rear of the exciter. The cable used to connect the earth should be as thick as possible, with 8 AWG being the smallest size acceptable. Where possible, broad earthing band should be used.

In addition to the earth connection to the exciter, the outer conductor of the coax feed to the antenna should be connected to the earth, as indicated below.



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The earth itself must be of high quality buried copper, at least 1.5m deep and preferably in ground that is habitually humid (eg, the base of a gutter down pipe).

3.5 Antenna

The antenna load connected to the exciter must be tuned to minimise reflections. Whilst the exciter is designed to withstand high levels of reflection for short periods, continually high levels of reflected power will degrade the long term reliability of the exciter. Operating SWR should be kept to below 1.9:1.

3.6 Audio feed

In situations where the audio feed to the exciter is over any form of land line, suitable protection must be included external to the exciter to ensure voltage transients do not enter the exciter. These may be in the form of high power zener diodes and/or gas discharge tubes.

Where the exciter is co-sited with an AM installation, suitable filtering must be included in the audio feed to ensure that excessive RF voltages do not enter the exciter.

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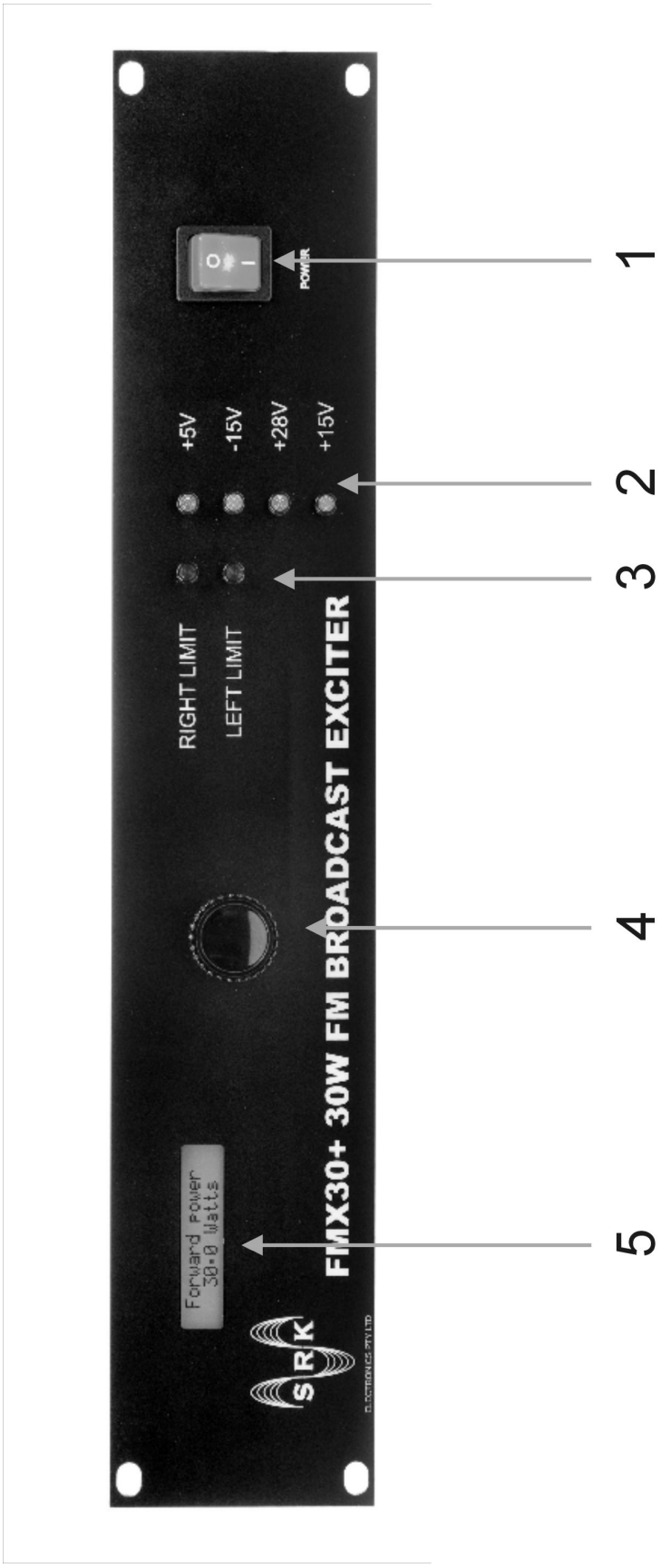

Fig 4.1 Front View

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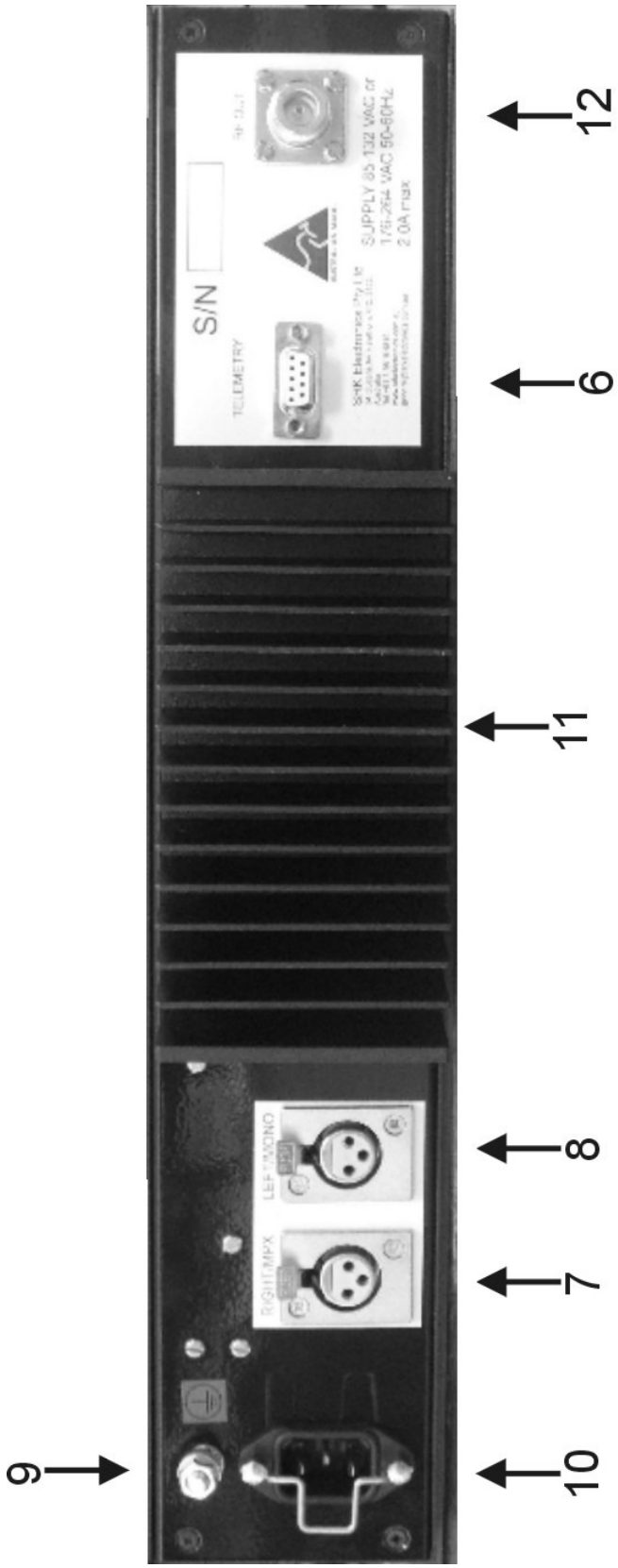

Fig 4.2 FMX30+ REAR VIEW

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4 OPERATION

4.1 Front Panel

Please refer to figure 4.1. The numbers of the following paragraphs refer to the controls shown in figure 4.1.

1 Power Switch
Switches the exciter on and off.

2 Power Supply LEDs
Lights green to indicate the presence of internal power supply voltages

3 Limiter LEDs
Lights red if the modulation is being peak limited.

4 Control knob
This allows all parameters to be read or modified.

5 LCD
Displays current parameter value and any error messages.

4.2 Rear panel.

Please refer to figure 4.2. The numbers of the following paragraphs refer to the controls shown in figure 4.2.

6 Remote connector

Remote operation is performed by making connection to this DB9 socket. Please refer to section 4.11 for details

7 Right/MPX input

This is a balanced audio input for the right channel, or MPX. When the internal stereo generator is turned on, this input functions as the right input. When the internal stereo generator is switched off, this input is used for MPX, SCA or RDS.

Pin designation is as follows:

1	GND (screen)
2	+ve audio
3	-ve audio

The mating connector should be a male XLR (cannon) type.

Note that should it be desired to use these inputs as un-balanced, pin1 should be connected to pin 3 in the mating connector. This will be the return, with pin 2 as signal.

8 Left/mono audio input.

This is a balanced baseband audio for the left channel or mono. When the internal stereo generator is turned on, this input functions as the rleft input. When the internal stereo generator is switched off, this input is used for mono input.

9 Earth stud.

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This is an M6 stud for connecting an earth. This is recommended for superior lightning protection.

10 Mains input.

This is the mains input, 240V AC unless specified by the customer. Mating connector is IEC female. Any connection made to this socket must incorporate a safety earth.

11 Heatsink

Heatsink for amplifier. The space immediately above and below the heatsink must be kept clear to allow proper cooling of the transmitter.

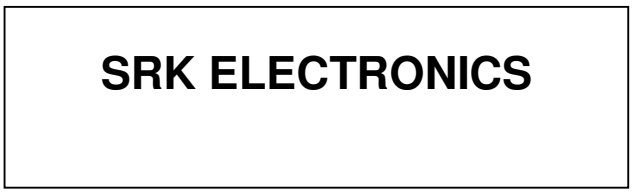
12 RF out.

This is the RF output and is connected to either the antenna (for stand-alone applications), or the RF amplifier unit. Mating connector is N type male, 50Ω.

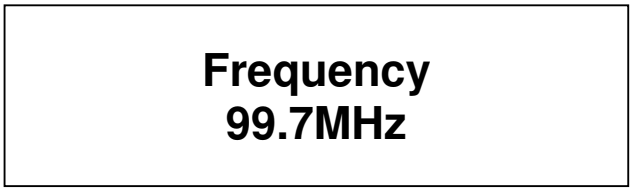
4.3 Switching on and off

The FMX30+ is switched on by depressing the power switch (1) to the down position.

If mains voltage is present then the switch should illuminate. The LCD display will initially show:



When self diagnostics have completed successfully the display will show the current operating frequency. For example:



The FMX30+ is now in operative mode. The user may set the unit's parameters by either the front panel or remote control.

The FMX30+ may be switched off at any time by depressing the power switch to the up position.

4.4 Setting output power

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The RF output power of the FMX30+ may be read by rotating the front panel knob until the display reads “Forward Power”. The current forward power is displayed in watts.

Pressing the knob momentarily will make the “Forward Power” characters flash. Whilst they are flashing, rotating the knob clockwise will increase the power. Rotating the knob anticlockwise will decrease the power.

When finished adjusting the power, press the knob again momentarily. The “Forward Power” characters will stop flashing and the selected power will remain set.

The power setting is recorded in non-volatile RAM, so it is not necessary to set the power level each time the FMX30+ is switched on.

Reverse output power may be measured by rotating the knob until the display reads “Reflected Power”. The current reflected power is displayed in watts.

4.5 Setting Channel Frequency

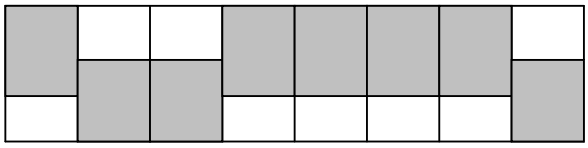
The FMX30+ is fully frequency agile and may be set to any 100KHz channel in the range 87.5MHz to 108.0MHz.

This can be done by setting the eight internal jumpers on the main PCB, marked JP3, or using the “CF=” command via the telemetry link.

The lid of the FMX30+ must be removed to allow access to these jumpers.

To set the frequency using telemetry, all 8 of the jumpers that make up JP3 must be in the “ON” position. The “CF=” command can then be sent to set the frequency. See section 4.11 for more specific information regarding the use of telemetry.

Alternatively, the jumpers may be used to set the frequency, which also disables the “CF=” command. Each of the eight jumpers may be in one of two positions, designated binary “0” or “OFF” and “1” or “ON”, as indicated below. Furthermore each jumper represents a single bit of an eight bit number, using conventional binary weighting (ie, 1, 2, 4, 8 etc). Thus the settings of these jumpers can define any number between 0 and 255 decimal.



ON, binary “1”

OFF Binary “0”

128	64	32	16	8	4	2	1

weighting (in 100s of KHz)

In the example above, the number represented by the jumpers is 158 (2+4+8+16+128).

This number determines the operating frequency of the FMX30+, where 0 equates to 87.5MHz and 205 equates to 108.0MHz. Thus in the example above the operating frequency is set to 103.3MHz (158 x 100KHz + 87.5MHz).

To work out the number for any given frequency (in increments of 100KHz), take the desired frequency in MHz, subtract 87.5 and multiply by ten. This number, when converted to eight bit binary, will define each of the eight jumper positions.

Note that the FMX30+ must be powered down then up again after each new set of jumper positions is arranged, otherwise all changes are ignored by the FMX30+.

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Note also that any attempt to set a channel frequency higher than 108.0MHz will result in the FMX30+ displaying the error message “Invalid Channel”. Under this condition, no RF is generated and the jumpers must be set correctly before the unit will function. The exception to this is the value 255, which enables frequency setting by telemetry.

Note that, whilst the FMX30+ can work at any frequency in the FM broadcast band, it is generally not advisable to change the channel at full output power unless the antenna system is broadband. This is particularly true if the FMX30+ is being used to drive a high power amplifier. The correct procedure is to reduce RF power to zero, change to the new frequency, then slowly increase the RF power, whilst monitoring the reflected power from the antenna.

The channel frequency is stored in non-volatile RAM, so it is not necessary to set the frequency each time the FMX30+ is switched on.

4.6 Setting audio gain

The audio gain of the FMX30+ may be set between 0 and 100%, in increments of 0.5%

The actual deviation is a function of the audio input level and the audio gain and can be measured by rotating the knob until the display shows “Gain/Deviation”.

Pressing the knob momentarily will make the “Gain/Deviation” characters flash. Whilst they are flashing, rotating the knob clockwise will increase the gain. Rotating the knob anticlockwise will decrease the gain.

When finished adjusting the gain, press the knob again momentarily. The “Gain/Deviation” characters will stop flashing and the selected gain will remain set.

Upon installation, the exciter should be driven with program audio at the normal level, and the audio gain adjusted to give an approximate peak deviation reading of 75KHz.

The audio gain is stored in non-volatile RAM, so it is not necessary to set the gain each time the FMX30+ is switched on.

4.7 Enabling/disabling stereo.

The FMX30+ incorporates a stereo generator which may be switched on or off as desired.

To view the current stereo generator setting, rotate the knob until the display shows “Stereo generator”. The current stereo generator setting is shown on the second line of the display.

Pressing the knob momentarily will make the “Stereo generator” characters flash. Whilst they are flashing, rotating the knob clockwise will turn the stereo generator on. Rotating the knob anticlockwise will turn the stereo generator off.

When finished setting the stereo generator, press the knob again momentarily. The “Stereo Generator” characters will stop flashing and the stereo generator will remain off or on as selected.

4.8 Peak limiters

Both the left and right channels incorporate peak limiters that will prevent more than +/-75KHz of peak deviation. These are enabled by fitting jumpers to JP1 and JP2 of the main board. Removing these jumpers will disable the peak limiters and is not recommended unless a high quality external audio processor is used.

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When peak limiting occurs, the appropriate red limit led will light on the front panel. Note that theses indicators have an inbuilt time lag, so even a momentary limit will cause the led to light for about 0.1 second. On un-processed program audio, these leds may thus appear to be lit constantly.

This is not an issue, providing no audible distortion occurs. If distortion is evident then reduce audio gain until no distortion occurs.

When the stereo generator is turned off, the MPX input has no peak limiting, regardless of the installation of the jumpers. The mono input is limited, depending upon the status of the jumper.

4.9 Pre-emphasis.

The left and right channels may have their pre-emphasis set to 0, 50 or 75uS, determined by jumpers JP5 and JP6 on the main board.

50uS is used in Australia and is the factory default setting.

4.10 Protection

The FMX30+ incorporates a number of protective features that make it extremely rugged.

If the reflected power from the antenna exceeds 3W then the output RF power will be automatically reduced to bring the reflected power back to 3W. Under this condition the FMX30+ will continue to function, albeit at a reduced output power, indefinitely until the reflected power reduces. The LCD will show “SWR HIGH”.

If the temperature of the RF amplifier becomes excessive, then the RF output power will be reduced to zero until the amplifier temperature falls to an acceptable level. During this time the LCD will show “TEMPERATURE HIGH”.

If the RF output power cannot be made to equal the value demanded by the SBC then the LCD will show “RF FAILURE”.

4.11 Remote operation.

The FMX30+ may be monitored and controlled remotely via the “REMOTE” connector on the rear of the unit. This is an RS232 standard connection with the following characteristics:

Baud rate:	9600
Data bits:	8
Parity:	NONE
Stop bits:	1
Flow control:	NONE

The pinout for the DB9 connector is as follows: pin 2, transmit data, pin 3, receive data, pin 5, common (0V). All other pins are not connected.

The FMX30+ responds to the following commands. <CR> indicates the ASCII character 0D hex. All letters are upper case, spaces (20 hex) are indicated by “_”. All commands must be terminated by <CR>. Note that a line feed (0A hex) must not be sent before or after <CR>. After a response is sent, a carriage return, line feed and “>” are sent.

FP?<CR>
Returns forward power in the form XX.XW<LF><CR>>. For example:

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FP?<CR> (command)
30.0W<LF><CR> (response from exciter)
>

Note that for forward powers of 9.9W and below, the leading zero is replaced with a space

RP?<CR>
Returns reflected power in the form XX.XW<LF><CR>>. For example:

RP?<CR> (command)
_0.0W<LF><CR> (response from exciter)
>

Note that for reflected powers of 9.9W and below, the leading zero is replaced with a space.

CF?<CR>
Returns channel frequency in the form XXX.XMHz<LF><CR>>. For example:

CF?<CR> (command)
_98.7MHz<LF><CR> (response from exciter)
>

Note that for frequencies of 99.9MHz and below, the leading zero is replaced with a space.

PD?<CR>
Returns the measured peak deviation in the form XXXKHz<LF><CR>>. For example:

PD?<CR> (command)
_45KHz<LF><CR> (response from exciter)
>

Note that any leading zeros are set to spaces, except for the special case of `0KHz`.

AG?<CR>
Returns the current audio gain in the form XXX.X%<LF><CR>> . For example:

AG?<CR> (command)
_95.5%<LF><CR> (response from exciter)
>

Note that any leading zeros are set to spaces, except for the special case of 09.5%.and below.

SG?<CR>
Returns the current status of the stereo generator in the form Off<LF><CR>> or On<LF><CR>>. For example:

SG?<CR> (command)
On<LF><CR> (response from exciter)
>

ST?<CR>
Returns the current self test status in the form XXXX<LF><CR>>, where X can be either 0 or 1. A 1 indicates a failure, a 0 indicates a pass. The first byte indicates the locked/unlocked status of the PLL, the second indicates a stereo failure, the third indicates an RF failure, the

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fourth indicates a high SWR condition and the fifth indicates an over temperature condition. For further information consult the section on self test. For example:

```
ST?<CR>              (command)
00010<LF><CR>        (response from exciter indicating a high SWR condition)
>
or
00000<LF><CR>        (response from exciter indicating no failures)
>
```

FP=XX.X<CR>
Allows the forward power to be set to the value XX.X, up to 30.0W. Valid range for XX.X is 00.0 to 30.0. For example:

```
FP=07.6<CR>          (command, sets forward power to 7.6W))
Ok<LF><CR>           (response from exciter indicating that command has been executed)
>
```

CF=XXX.X<CR>
Allows the channel frequency to be set to the value XXX.X. Valid range for XXX.X is 087.5 to 108.0. For example:

```
CF=097.4<CR>         (command, sets channel frequency to 97.4MHz)
Ok<LF><CR>           (response from exciter indicating that command has been executed)
>
```

AG=XX<CR>
Allows the audio gain to be set to the value XX. Valid range for XX is 00 to 99. For example:

```
AG=67<CR>            (command, sets audio gain to 67%)
Ok<LF><CR>           (response from exciter indicating that command has been executed)
>
```

FE<CR>
Unlocks the front panel to allow parameters to be altered locally. For example:

```
FE<CR>               (command to enable the front panel)
Ok<LF><CR>           (response from exciter indicating that command has been executed)
>
```

FD<CR>
Locks front panel. Parameters can be measured but not changed locally. For example:

```
FD<CR>               (command to disable front panel)
Ok<LF><CR>           (response from exciter indicating that command has been executed)
>
```

HP?<CR>
Returns a summery of the above commands.

Any data received by the exciter, other than the commands listed above will generate the following error string:

Invalid_command.__Send_HP?(CR)_for_command_syntax.<LF><CR>

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```
>
```

Any data outside the valid range for the parameter concerned will generate the following error string:

```
Incorrect_value_or_syntax.__Send HP?(CR)_for_help.<LF><CR>
>
```

Should it be necessary to make connection to the remote port using cables running external to the building housing the FMX30+, it is recommended that external filtering and transient protection be installed on these lines.

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5 MAINTENANCE

5.1 Recommended maintenance schedule

The FMX30+ will give many years of trouble free service with little or no attention

The heatsink should be periodically cleaned to ensure there is no buildup of dust.

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6 CIRCUIT DESCRIPTION

6.1 Equipment Overview

The FMX30+ consists of the following sub-assemblies:

- Main Board
- Amplifier board
- Power Supply board
- +26.5V SMPSU

These assemblies are interconnected as per “FMX30+ wiring diagram”.

The Power Supply Board takes a nominal 26.5V from the SMPSU and generates +/-15V and 5V for the main board.

The main board takes in audio and generates a low power RF signal to drive the amplifier. All control, protection and communication functions are handled by the main board.

The RF power amplifier takes the low level RF output of the PLL and amplifies it up to a nominal 30W, with gain controlled by the front panel.

The SMPSU generates a nominal 26.5V from the incoming mains.

6.2 Power Supply board.

This board generates the auxiliary power supply voltages for the transmitter Please refer to the appropriate schematic.

+26.5V is generated off-board by the switched mode power supply unit (SMPSU) and supplies the linear regulators (U1 and U2). These generate +15V and +5V.

-15V is generated by the DC-DC converter (U2).

All these power supply voltages are passed to the main board by connector J1.

6.3 Main Board

The main board has most of the functionality of the transmitter.

The left and right channels are almost identical, so only the left will be described.

Audio enters the board on J1. This is filtered by L1, L2, C9 and C10 to ensure no RF enters the board.

Transient protection is provided by R27, R28, D1-4 and D25-28.

U14 is a professional quality audio line receiver which converts the balanced audio input to a single ended signal.

A digitally controlled variable gain amplifier is formed by U10 and U1A. U10 is a four-quadrant multiplying DAC. The control bits are set by the microprocessor in accordance with the audio gain setting. U12, Q1, Q2, R35 and R19 provide level shifting.

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U13 allows the microprocessor to output serial data, which is then converted to eight bit parallel. This cuts down on the number of digital lines that must be routed around the board.

The network formed by C1, R1 and R5 provides pre-emphasis at a time constant of 50uS. The signal is then buffered by U1B.

U19, U3B and associated circuitry form a hard peak clipper. This circuit has VR1 to set the peak deviation to 75KHz. U22A and B monitors the clipper and triggers U25 when a limit occurs. U25 lengthens this pulse to about 100mS and then drives the “LIMIT” LED to give a clear indication that limiting is occurring.

The output of the limiter is passed through a 15KHz low pass filter formed by U17. This is configured as a Bessel response to give minimal distortion due to overshoot.

The baseband audio is buffered by U5A/B. These signals then feed a resistive matrix which has taps defined by the sine function. Each tap is successively selected by the analogue multiplexer U33, then the process is reversed. This is performed 38,000 times a second. In this way the L+R and L-R components of the stereo signal are synthesised.

The 19KHz pilot is generated from a 19KHz digital square wave which is filtered by U34A/B.

The relative phase and amplitude of the pilot is set by VR3 and 4. Finally the pilot is summed with the rest of the stereo signal by U6B and then passed to PLL.

All of the timing signals for the stereo generator are generated from one crystal oscillator, formed by U36A/X1, running at 3.686MHz. This is divided by 194 by U27/U28 and U31A to give 19KHz. This 19KHz is fed to a phase locked loop formed by U29/U30 and U32. This multiplies the 19KHz up to 608KHz. The outputs from the divider formed by U29/U30 are used to generate the selection signals for the analogue multiplexer. As these counters only count in the “up” direction, the three ex-or gates (U26B/C/D) are driven from a fourth counter output to simulate counting down, for the falling edge of the multiplex signal.

Note that should it be necessary to replace U32, careful note of the manufacturer of the replacement part should be taken, and C77 changed if appropriate.

The output of the stereo generator is then passed onto the voltage controlled oscillator (U39), which forms part of the PLL circuit.

The PLL is the heart of the FMX25+ and is responsible for generating and modulating the RF carrier. The careful design and construction of this circuit ensures excellent audio performance.

The majority of the PLL function is performed by U38. This contains phase detectors, programmable feedback and reference dividers, and serial interface. This device is programmed by the microprocessor via the three digital lines. These lines are filtered to ensure fast edges from the microprocessor do not enter the PLL.

The reference oscillator is generated from the microprocessor and runs at 100KHz which is internally divided down to 20KHz by U38. The reference frequency is compared to the output RF frequency via the programmable divider in U38, by the phase comparator in U38. The output error signal is filtered by C100-102, C14, R151, 152 and 153 and buffered by U37. U37 is configured with a DC gain of +2.5. This allows the VCO to achieve its full tuning range. The error voltage is then passed into the tuning voltage terminal of U39, an extremely stable, low noise, VCO.

The power supply for the VCO is smoothed and filtered by Q7 to ensure the lowest possible phase noise.

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The RF output of the VCO is fed to the output via a small resistive pad to mitigate frequency pulling, and a small amount is sampled by U38 for its feedback loop.

The audio modulation is also applied to the VCO input via R142, C99 and R148. The loop cutoff frequency is below the lowest frequency of modulation, in this way FM is achieved.

U38 generates a status signal to indicate the locked condition. This is monitored by the microprocessor. Thus the microprocessor can detect the most likely form of PLL failure. If the PLL fails to lock due to a fault, the microprocessor sets the RF output power to zero to ensure that no damage occurs to the RF amplifier when driving tuned loads (such as an antenna).

The audio modulation signal is amplified by U45A and peak detected by U46. This thus gives a DC voltage proportional to peak carrier signal. This is fed to the microprocessor for the deviation display.

Presence of +5V, +15V and -15V is indicated by LEDs D42-44, mounted on the board. This is intended as a diagnostics aid.

The LCD on the front panel is fitted with a back lighting LED. This is supplied with a constant 200mA nominal current by R140/141.

The directional coupler connected in the main RF output path generates two DC voltages proportional to the square of the forward and reflected output RF power. These voltages enter the board on J7. Both voltages are amplified by U9A and B. The gain of these amplifiers is adjusted to ensure that 25W on the RF output generates 5V on outputs of the amplifiers. Both the forward and reverse voltages are passed to the microprocessor for measurement purposes.

The reverse voltage is also passed to the inverting input of U8B. This continually monitors the level of reverse power and compares it with a reference generated by VR6. Should the level of reverse power exceed about 2W, then U8B proportionally reduces the forward power to bring the reverse power back within limits. In this way, seamless and smooth over SWR protection is achieved. U23B monitors the status of U8B and generates a digital low signal for the microprocessor should the over SWR condition eventuate.

Forward power is controlled by the loop formed by U8A. The control input is driven by a DC voltage generated by the microprocessor. This is compared to the DC voltage representing the forward power. The output of U28A is used to control the gate voltage of the driver MOSFET in the RF power amplifier.

This control voltage is passed to U23A. This constantly compares the control loop status and generates a digital low signal for the microprocessor should the output RF level fall below the reference. In this way, RF output failure may be detected by the microprocessor.

The digital section of the main board contains the microprocessor. This has a number of control and metering functions.

The LCD is controlled via J5. This is an 8 bit parallel interface.

The desired channel is read in at power up on the same interface when the signal READ_CHANNEL goes low. This signal is only asserted at power up, so changes to the frequency settings will only take affect after a power off-on cycle.

LCD contrast is set by VR5.

The push buttons are read when the signal READ_PB goes low. This is performed by the microprocessor every few milliseconds.

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The desired forward power is determined by the duty cycle of the PWM signal on pin 18 of the microprocessor. This is filtered by U7. The output of U7 is a voltage proportional to the square root of the demanded RF power, where 5V represents 30W. This voltage is passed to the forward power control loop as previously described.

Telemetry is provided by a UART in the microprocessor. U41 is a TTL to RS232 transceiver.

6.4 RF Power Amplifier

The RF power amplifier takes the low level RF output from the PLL and amplifies it up to in excess of 30W. Please refer to the appropriate diagram.

RF enters the amplifier on J2. C23 provides DC isolation.

Q3 is an MMIC giving an approximate output power of +18dBm. This is biased by L13/R19.

C16 provides DC isolation whilst coupling the signal into the gate of Q2. Bias for Q2 is provided by VR2, and filtered by R7,8 and 14 and C10/C14.

Power control is implemented by sinking current from the bias circuit via D3.

Impedance matching between the drain of Q2 and the gate of Q1 is performed by the transformer T2

Q1 generates in excess of 30W. Bias is provided by VR1. The output from Q1 is passed to the output filter to remove harmonics.

The output filter removes the harmonics from the RF coming from the amplifier. There is also a directional coupler which allows the forward and reflected output power to be monitored.

The filter is formed by a 14 pole Chebishev filter that provides at least 50dB of attenuation at 175MHz (87.5MHz second harmonic).

The directional coupler consists of two cross coupled transformers, wound on the same core. Both incident and reflected voltage is rectified and filtered, then passed to the main board.

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7 Trouble shooting

7.1 Auto diagnostics

The FMX30+ incorporates extensive self test and auto diagnostics. This section describes this.

The auto diagnostics is performed by the front panel, the results of which are displayed on the LCD. In addition to the protection functions, the following messages are able to be generated to aid the user in faultfinding, should it become necessary:

STEREO FAILURE

This message indicates that the timing circuit on the stereo generator is not within frequency. This will mean that the modulation will appear to be monophonic. The problem is likely to be in the digital section of the stereo generator.

PLL FAILURE

This message indicates that the PLL is out of lock. This will mean that the carrier frequency is not correct. As this could lead to high reflections from the antenna system, the front panel reduces RF power to zero for the duration of this failure.

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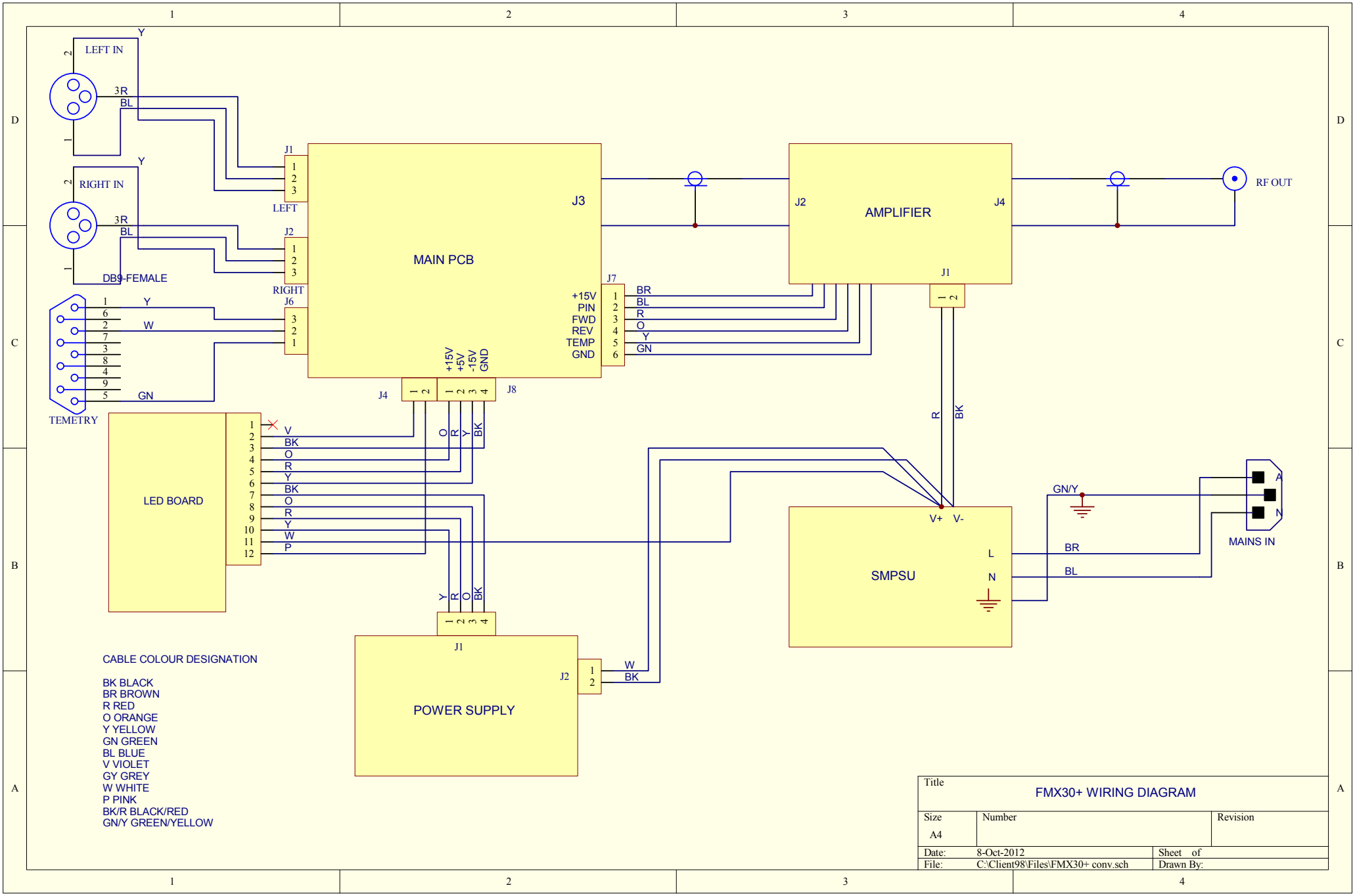
LEFT IN
RIGHT IN
DB9-FEMALE
TEMETRY
MAIN PCB
J1
J2
J3
J4
J6
J7
J8
LEFT
RIGHT
+15V
PIN
FWD
REV
TEMP
GND
AMPLIFIER
RF OUT
LED BOARD
POWER SUPPLY
SMPSU
MAINS IN
GN/Y
CABLE COLOUR DESIGNATION
BK BLACK
BR BROWN
R RED
O ORANGE
Y YELLOW
GN GREEN
BL BLUE
V VIOLET
GY GREY
W WHITE
P PINK
BK/R BLACK/RED
GN/Y GREEN/YELLOW
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FMX30+ WIRING DIAGRAM
Size
A4
Number
Revision
Date:
8-Oct-2012
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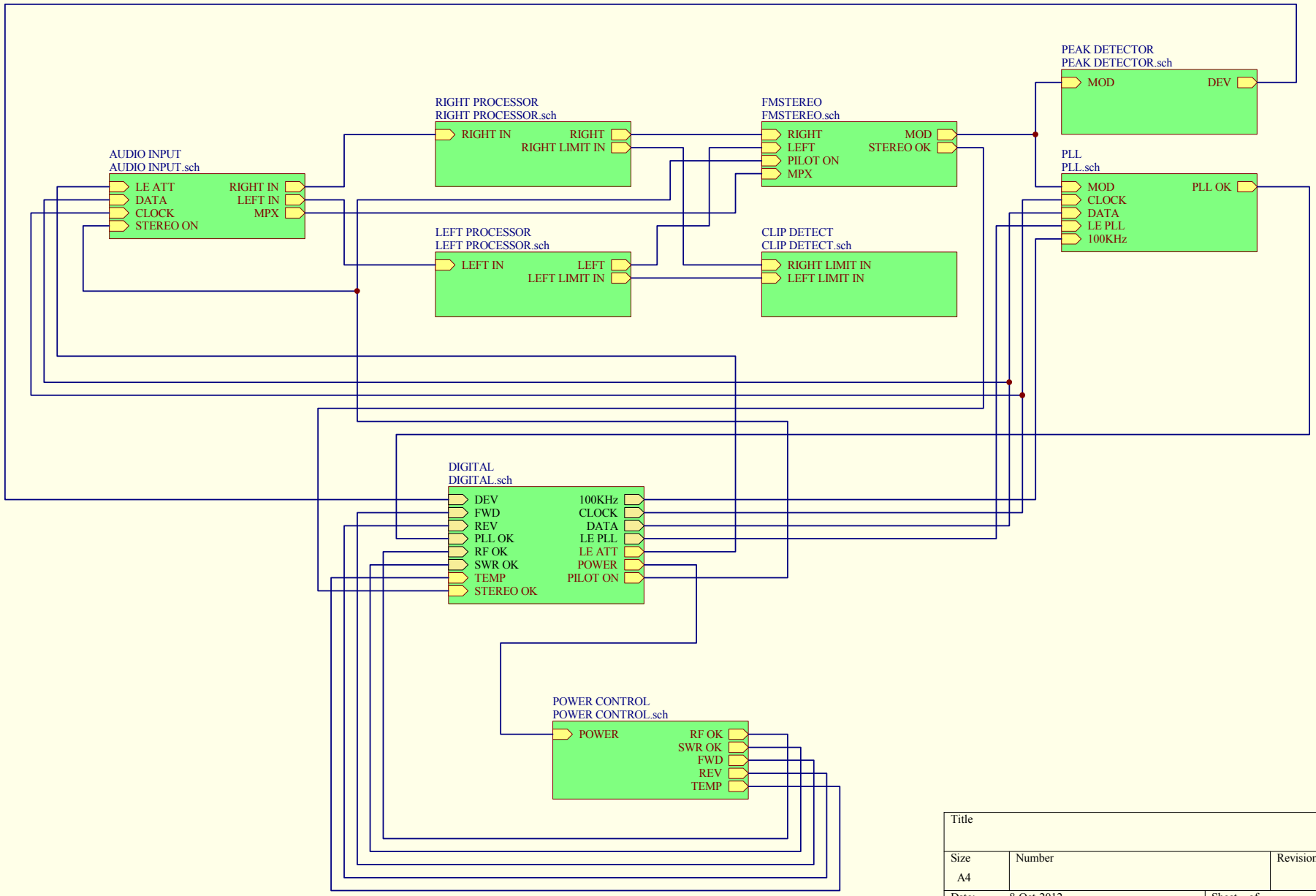
Drawn By:


PEAK DETECTOR
PEAK DETECTOR.sch
MOD
DEV
RIGHT PROCESSOR
RIGHT PROCESSOR.sch
RIGHT IN
RIGHT
RIGHT LIMIT IN
FMSTEREO
FMSTEREO.sch
RIGHT
LEFT
PILOT ON
MPX
MOD
STEREO OK
AUDIO INPUT
AUDIO INPUT.sch
LE ATT
DATA
CLOCK
STEREO ON
RIGHT IN
LEFT IN
MPX
PLL
PLL.sch
MOD
CLOCK
DATA
LE PLL
100KHz
PLL OK
LEFT PROCESSOR
LEFT PROCESSOR.sch
LEFT IN
LEFT
LEFT LIMIT IN
CLIP DETECT
CLIP DETECT.sch
RIGHT LIMIT IN
LEFT LIMIT IN
DIGITAL
DIGITAL.sch
DEV
FWD
REV
PLL OK
RF OK
SWR OK
TEMP
STEREO OK
100KHz
CLOCK
DATA
LE PLL
LE ATT
POWER
PILOT ON
POWER CONTROL
POWER CONTROL.sch
POWER
RF OK
SWR OK
FWD
REV
TEMP
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A4
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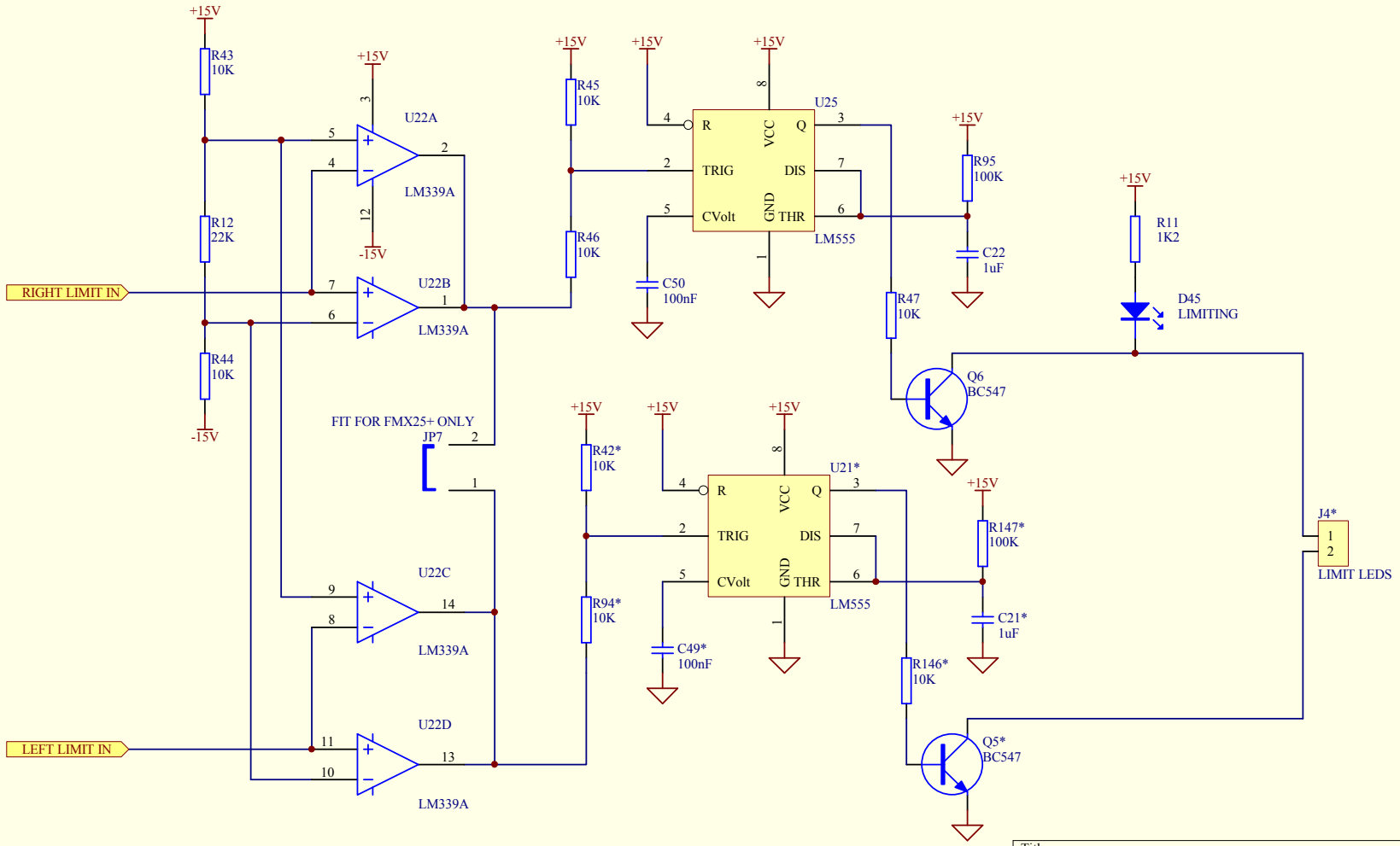

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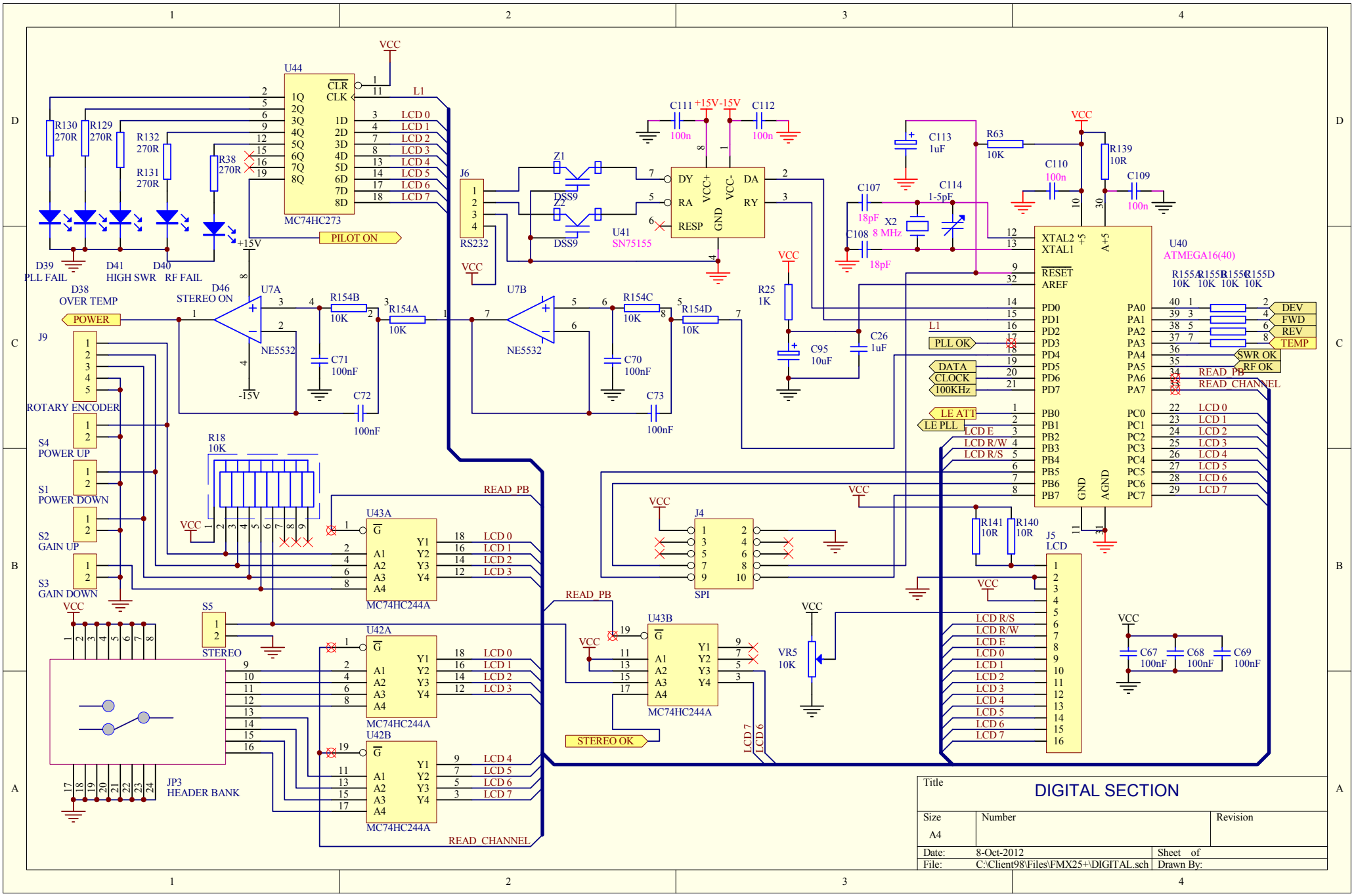

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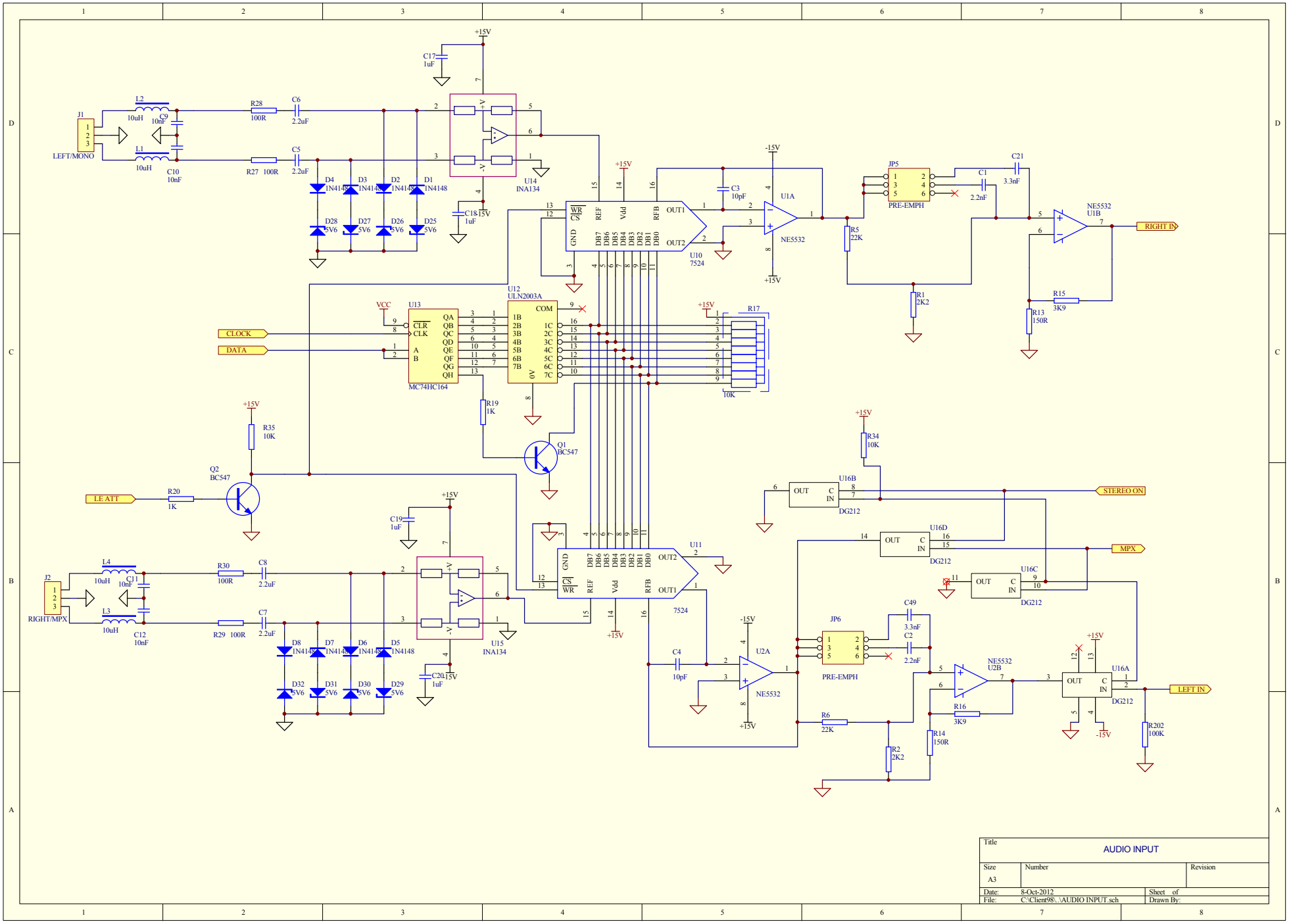
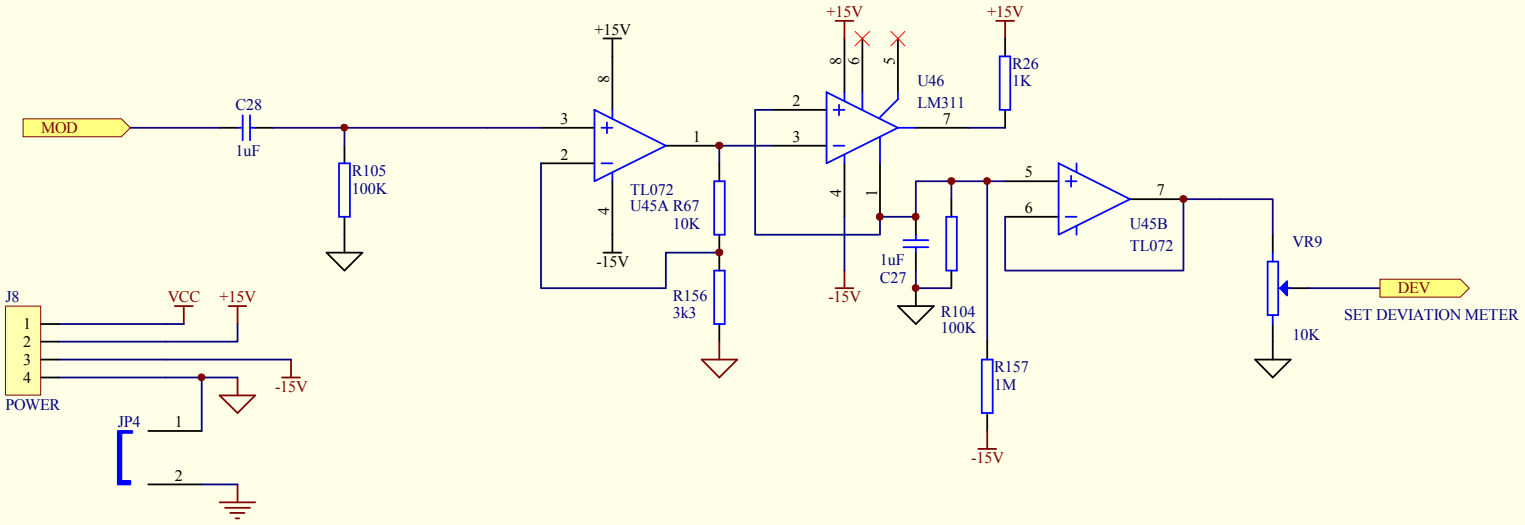

AUDIO INPUT
Size A3
Number
Revision
Date: 8-Oct-2012
Sheet of
File: C:\Client98\..\AUDIO INPUT.sch
Drawn By:
LEFT/MONO
RIGHT/MPX
CLOCK
DATA
LE ATT
RIGHT IN
LEFT IN
MPX
STEREO ON
PRE-EMPH
MC74HC164
ULN2003A
INA134
NE5532
DG212
7524



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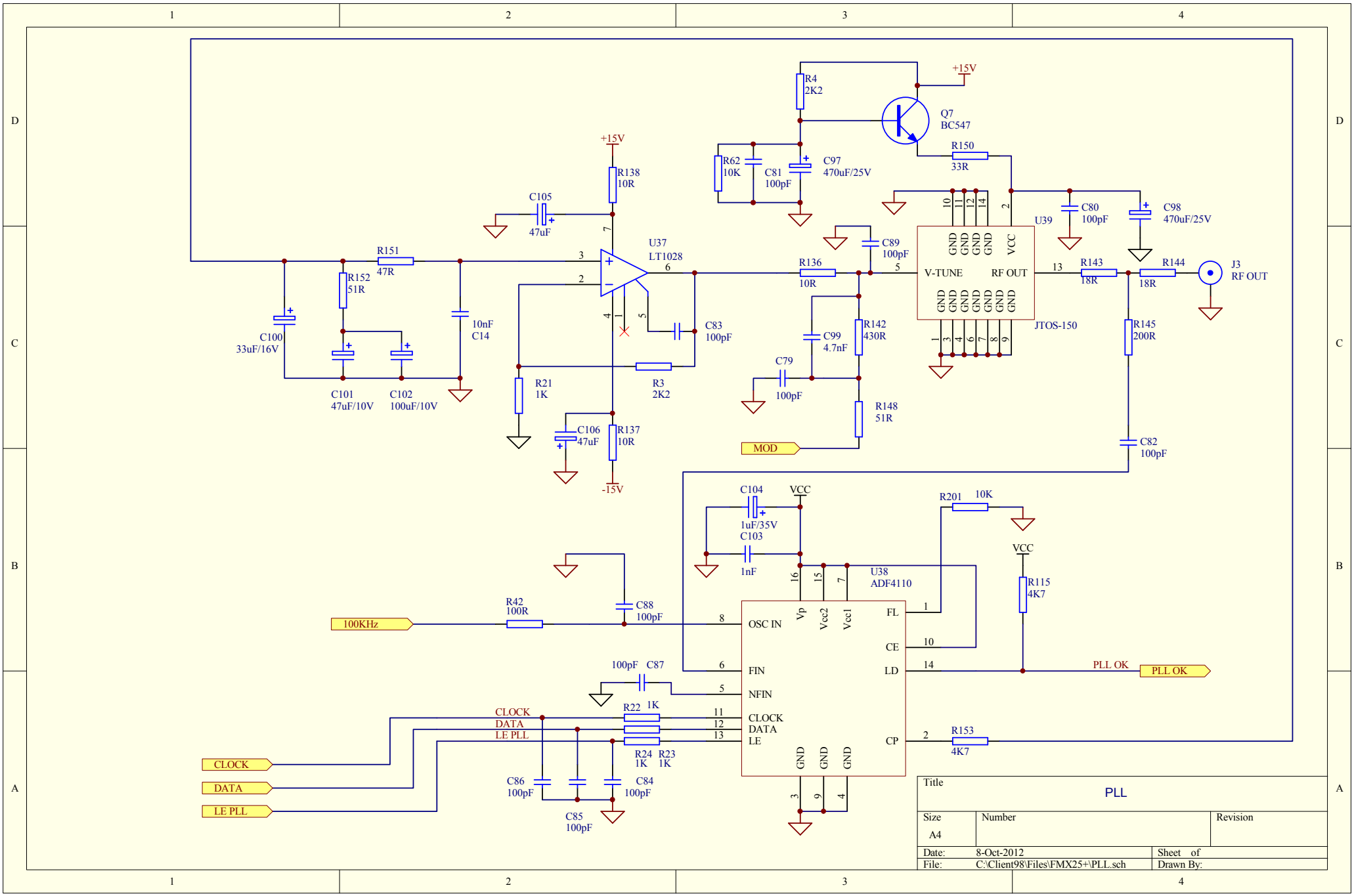
+15V
R4
2K2
Q7
BC547
R150
33R
R62
10K
C81
100pF
C97
470uF/25V
C105
47uF
R138
10R
U37
LT1028
R151
47R
R152
51R
C100
33uF/16V
C101
47uF/10V
C102
100uF/10V
10nF
C14
C83
100pF
R21
1K
R3
2K2
C106
47uF
R137
10R
-15V
C89
100pF
R136
10R
U39
V-TUNE
RF OUT
JTOS-150
C80
100pF
C98
470uF/25V
R143
18R
R144
18R
J3
RF OUT
C99
4.7nF
R142
430R
C79
100pF
R148
51R
R145
200R
C82
100pF
MOD
C104
1uF/35V
C103
1nF
VCC
R201
10K
R115
4K7
U38
ADF4110
100KHz
R42
100R
C88
100pF
OSC IN
Vp
Vcc2
Vcc1
FL
CE
LD
CP
FIN
NFIN
CLOCK
DATA
LE
100pF C87
R22 1K
R24 1K
R23 1K
PLL OK
R153
4K7
CLOCK
DATA
LE PLL
C86
100pF
C84
100pF
C85
100pF
GND
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PLL
Size
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Number
Revision
Date:
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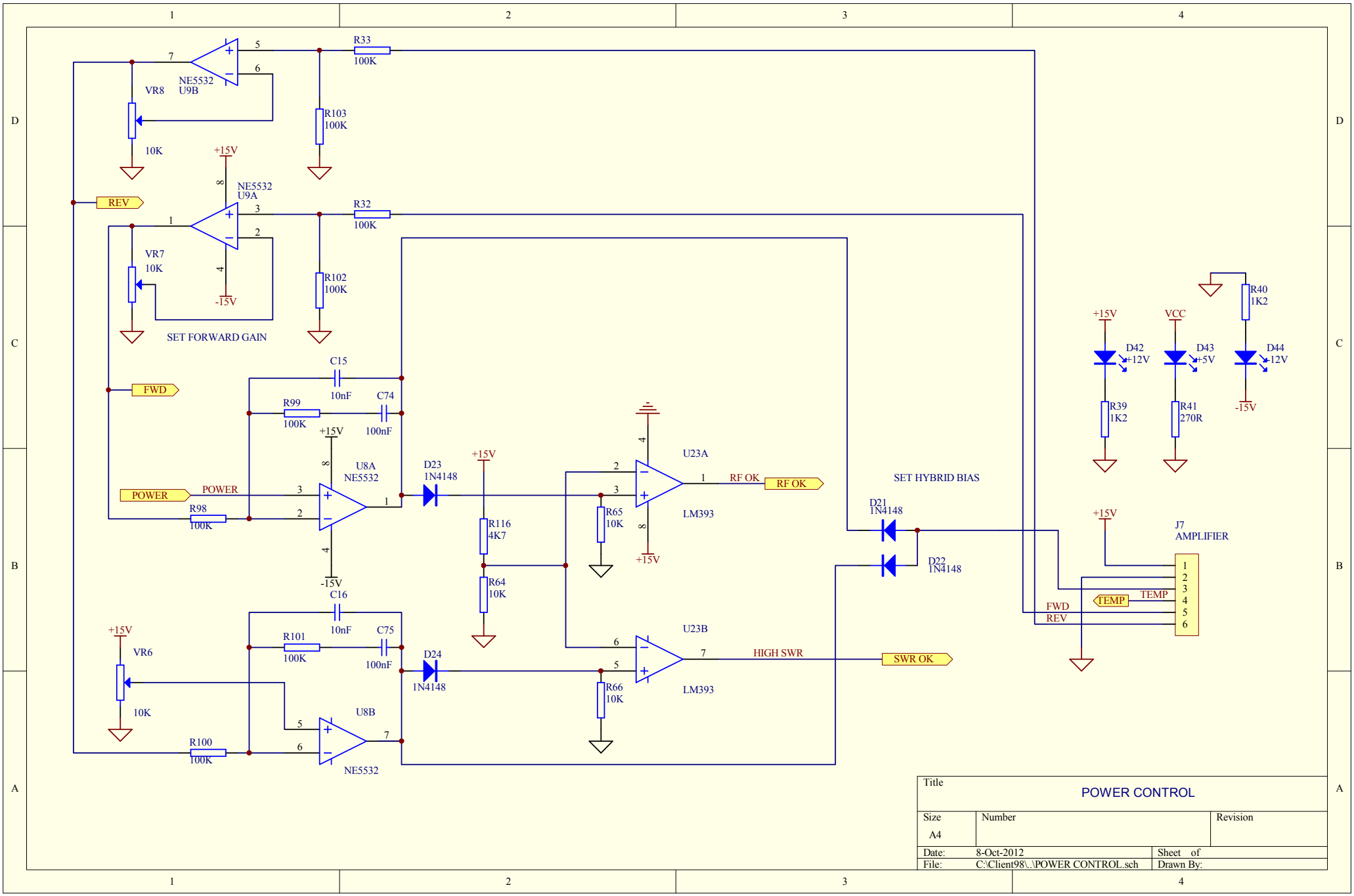

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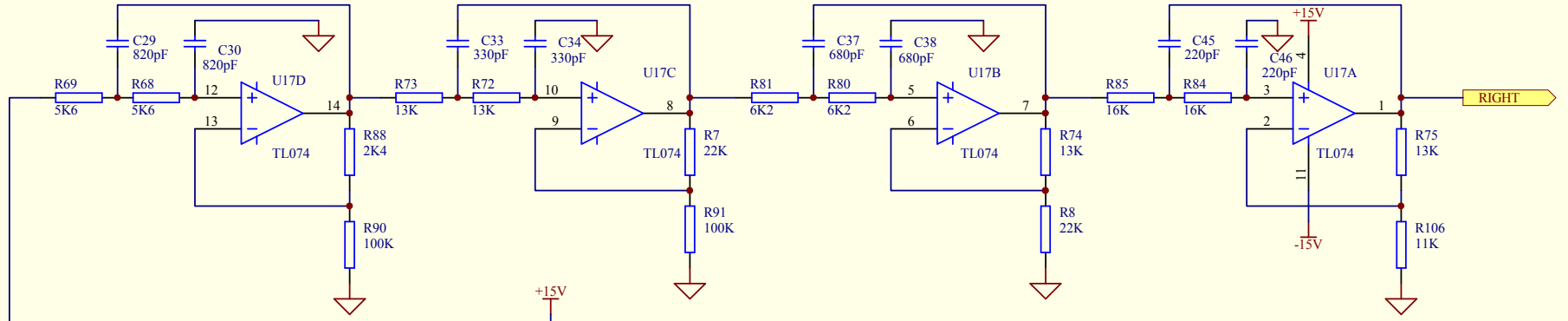

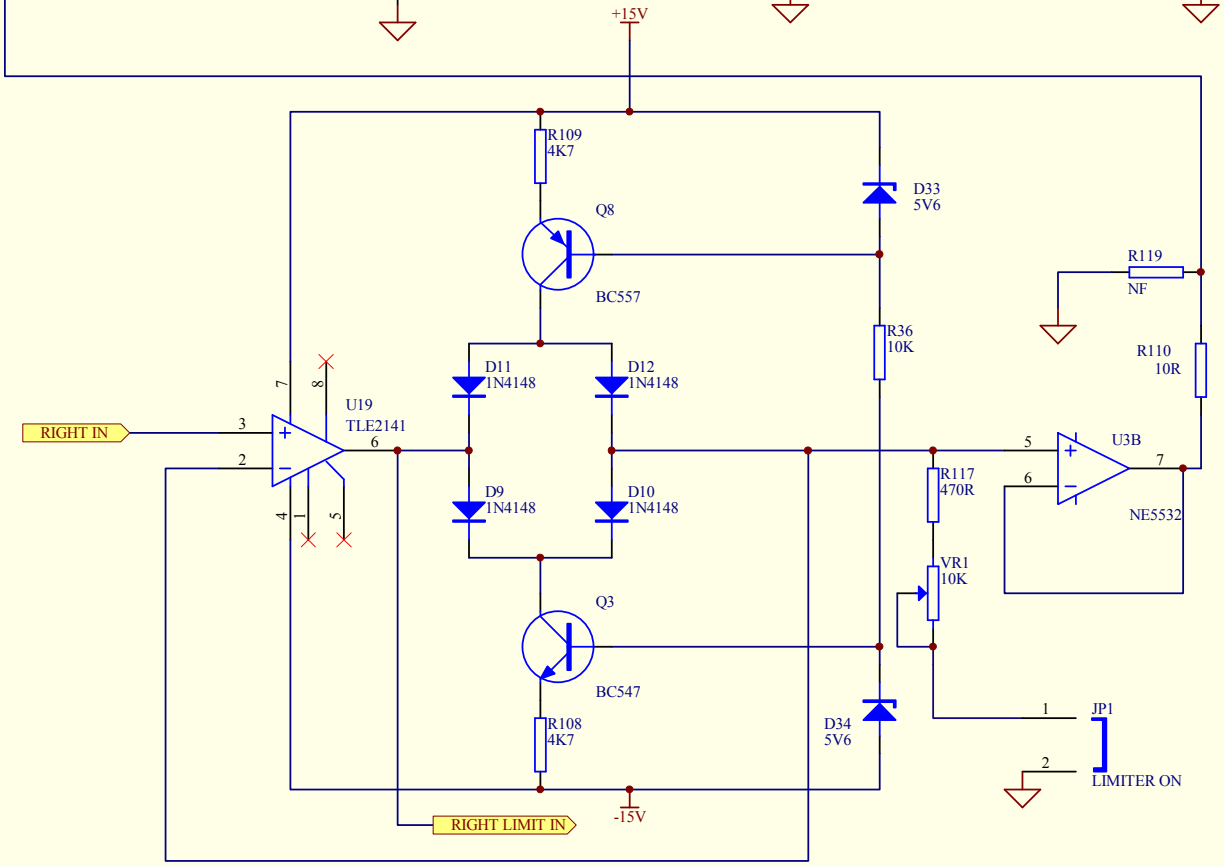

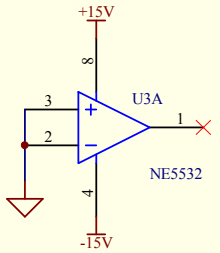

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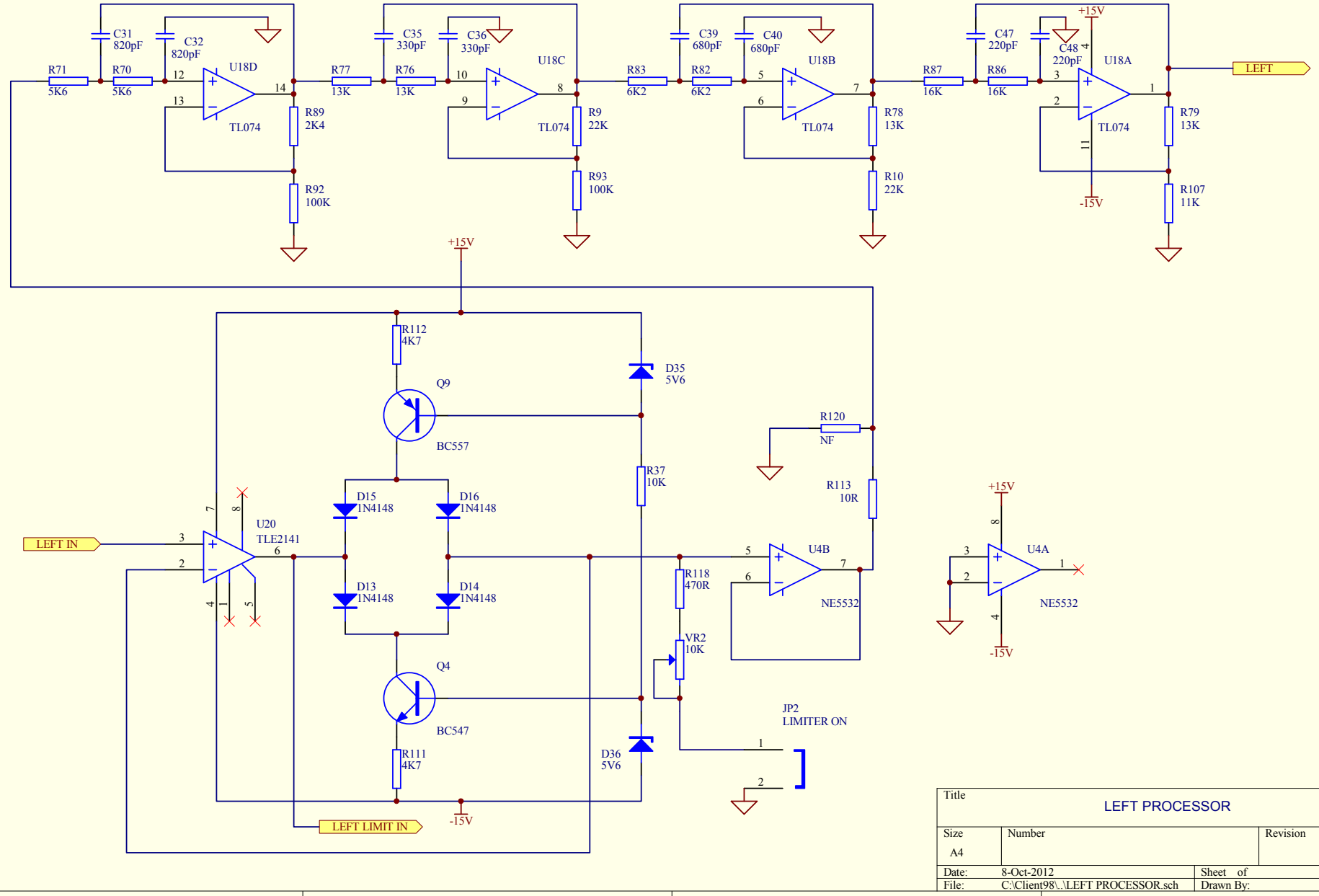
C31
820pF
C32
820pF
R71
5K6
R70
5K6
U18D
TL074
R89
2K4
R92
100K
C35
330pF
C36
330pF
R77
13K
R76
13K
U18C
TL074
R9
22K
R93
100K
C39
680pF
C40
680pF
R83
6K2
R82
6K2
U18B
TL074
R78
13K
R10
22K
C47
220pF
C48
220pF
R87
16K
R86
16K
U18A
TL074
R79
13K
R107
11K
+15V
-15V
LEFT
+15V
R112
4K7
Q9
BC557
D35
5V6
R120
NF
R37
10K
R113
10R
D15
1N4148
D16
1N4148
D13
1N4148
D14
1N4148
LEFT IN
U20
TLE2141
U4B
NE5532
R118
470R
VR2
10K
Q4
BC547
D36
5V6
JP2
LIMITER ON
R111
4K7
LEFT LIMIT IN
-15V
U4A
NE5532
+15V
-15V
Title
LEFT PROCESSOR
Size
A4
Number
Revision
Date:
8-Oct-2012
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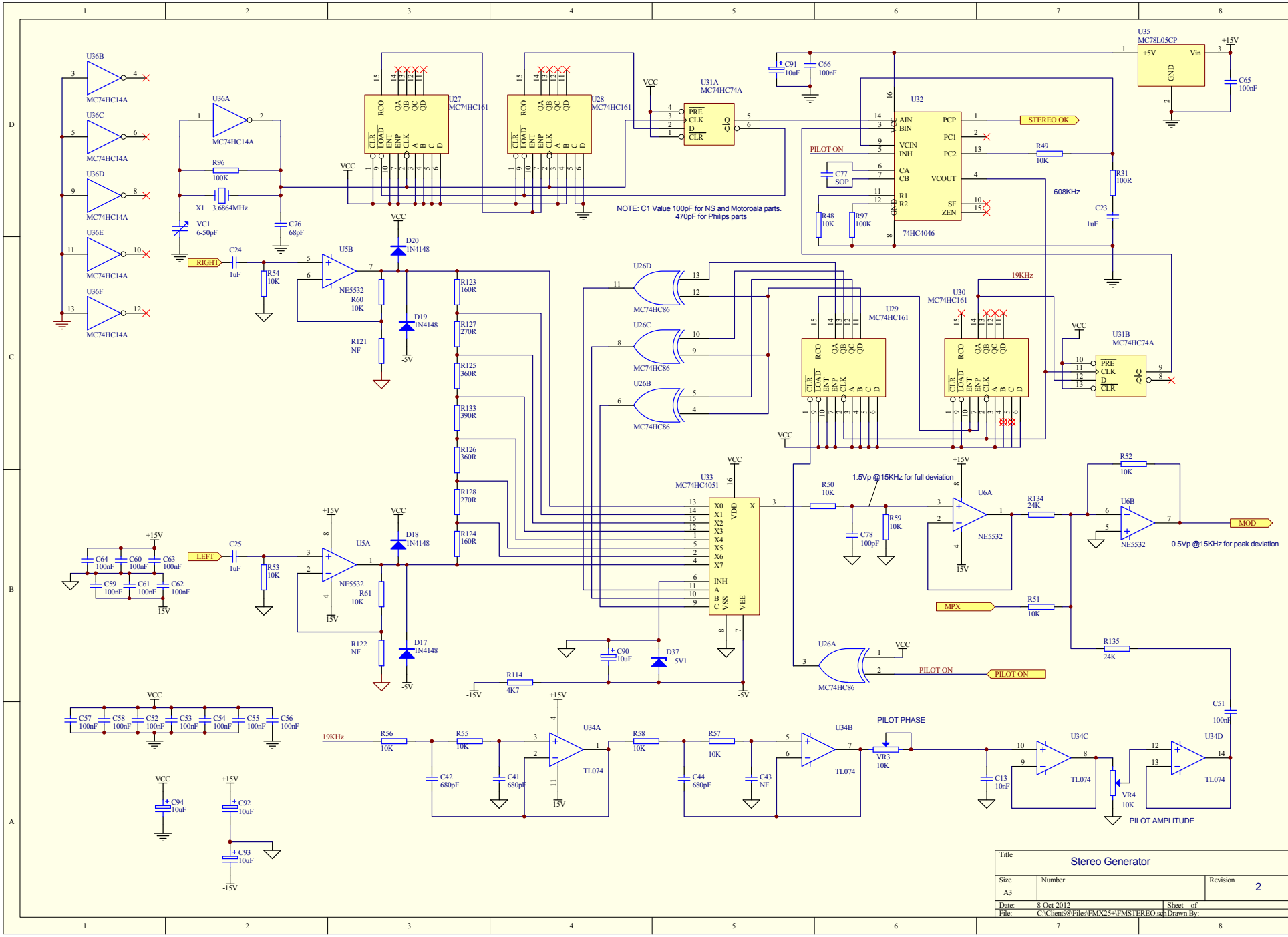
U36B
MC74HC14A
U36A
MC74HC14A
U36C
MC74HC14A
U36D
MC74HC14A
U36E
MC74HC14A
U36F
MC74HC14A
R96
100K
X1
3.6864MHz
VC1
6-50pF
C76
68pF
U27
MC74HC161
U28
MC74HC161
NOTE: C1 Value 100pF for NS and Motoroala parts.
470pF for Philips parts
U31A
MC74HC74A
C91
10uF
C66
100nF
U35
MC78L05CP
+5V
Vin
GND
+15V
C65
100nF
U32
74HC4046
AIN
BIN
VCIN
INH
CA
CB
R1
R2
PCP
PC1
PC2
VCOUT
SF
ZEN
PILOT ON
STEREO OK
R49
10K
608KHz
R31
100R
C23
1uF
C77
SOP
R48
10K
R97
100K
RIGHT
C24
1uF
R54
10K
U5B
NE5532
R60
10K
R121
NF
D20
1N4148
D19
1N4148
-5V
VCC
R123
160R
R127
270R
R125
360R
R133
390R
R126
360R
R128
270R
R124
160R
U26D
MC74HC86
U26C
MC74HC86
U26B
MC74HC86
U29
MC74HC161
U30
MC74HC161
19KHz
U31B
MC74HC74A
U33
MC74HC4051
X0
X1
X2
X3
X4
X5
X6
X7
INH
A
B
C
VDD
VSS
VEE
X
1.5Vp @15KHz for full deviation
R50
10K
C78
100pF
R59
10K
U6A
NE5532
R134
24K
R52
10K
U6B
NE5532
MOD
0.5Vp @15KHz for peak deviation
MPX
R51
10K
R135
24K
LEFT
C25
1uF
R53
10K
U5A
NE5532
R61
10K
R122
NF
D18
1N4148
D17
1N4148
C64
100nF
C60
100nF
C63
100nF
C59
100nF
C61
100nF
C62
100nF
C90
10uF
D37
5V1
R114
4K7
U26A
MC74HC86
PILOT ON
C57
100nF
C58
100nF
C52
100nF
C53
100nF
C54
100nF
C55
100nF
C56
100nF
19KHz
R56
10K
R55
10K
U34A
TL074
C42
680pF
C41
680pF
R58
10K
R57
10K
U34B
TL074
C44
680pF
C43
NF
PILOT PHASE
VR3
10K
C13
10nF
U34C
TL074
VR4
10K
U34D
TL074
PILOT AMPLITUDE
C51
100nF
C94
10uF
C92
10uF
C93
10uF
Title
Stereo Generator
Size
A3
Number
Revision
2
Date:
8-Oct-2012
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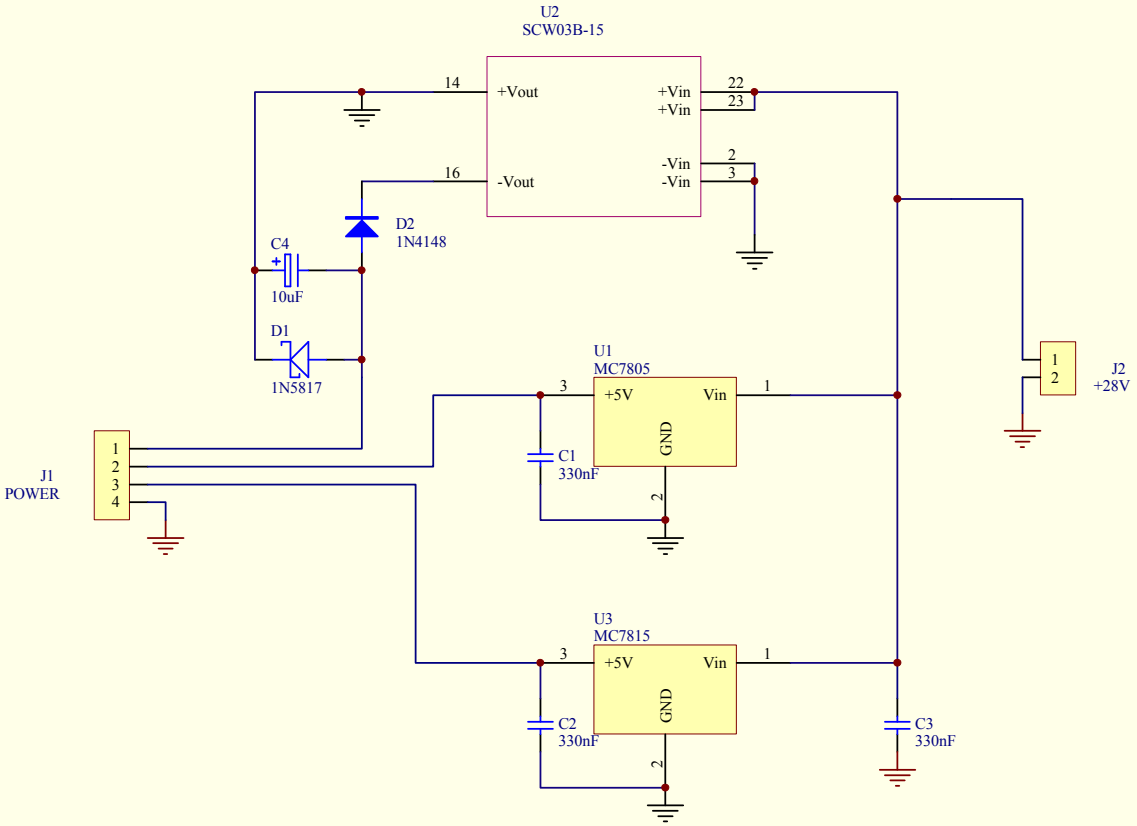

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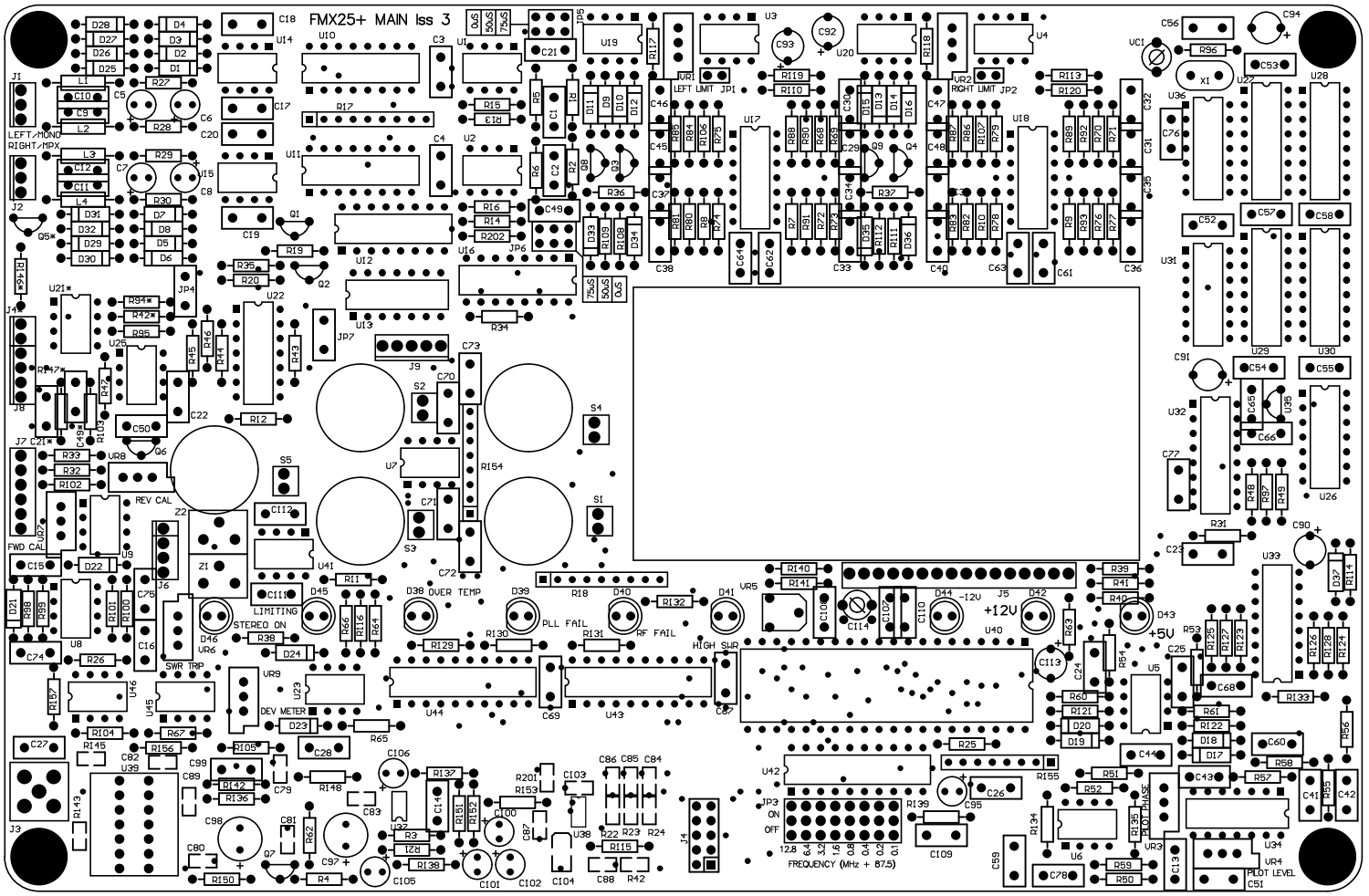
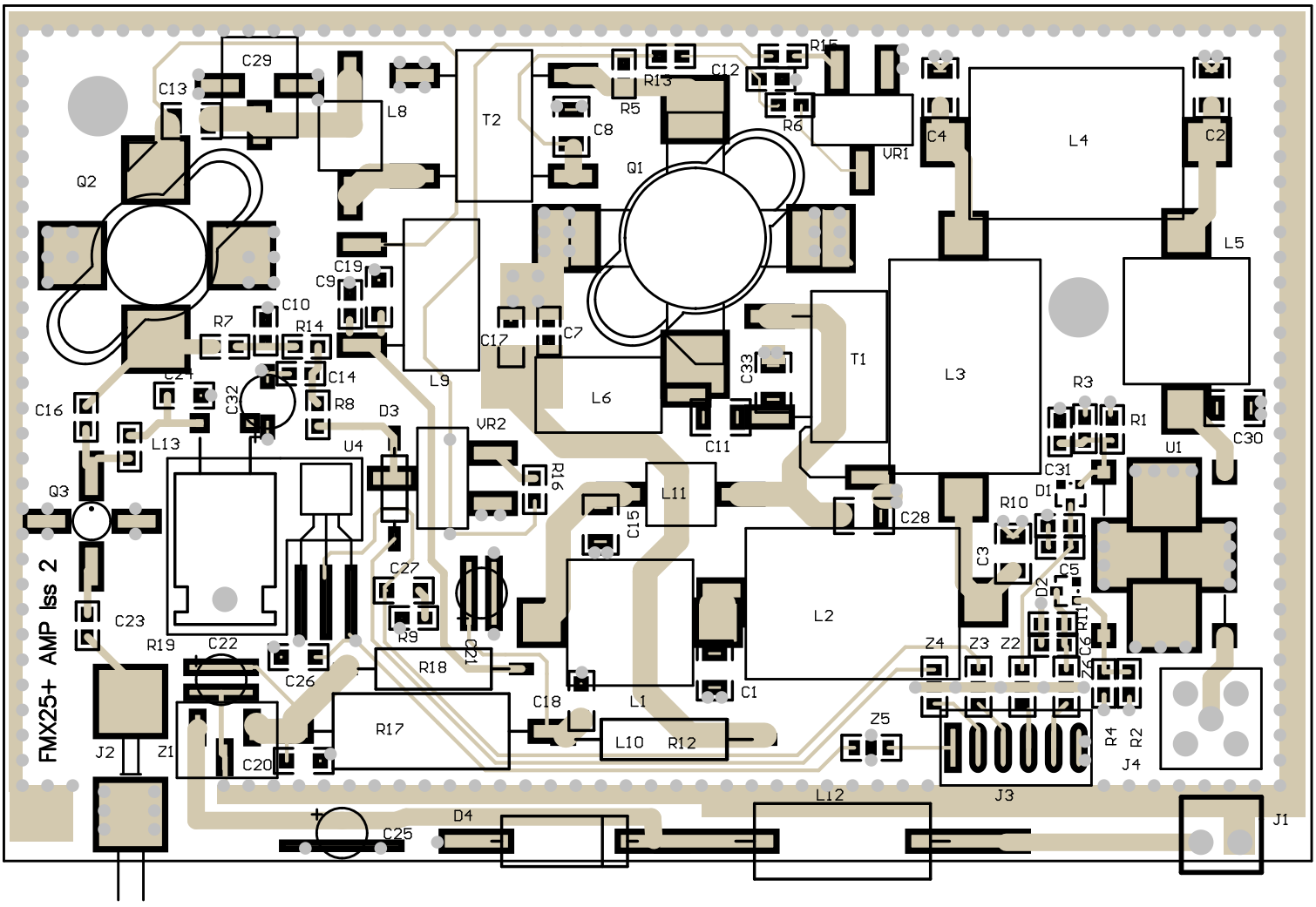
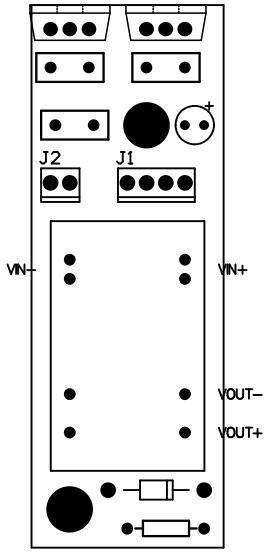

FMX25+ MAIN Iss 3
LEFT/MONO
RIGHT/MPX
FWD CAL
REV CAL
STEREO ON
LIMITING
SWR TRIP
DEV METER
OVER TEMP
PLL FAIL
RF FAIL
HIGH SWR
LEFT LIMIT JP1
RIGHT LIMIT JP2
-12V
+12V
+5V
JP3
ON
OFF
12.8 6.4 3.2 1.6 0.8 0.4 0.2 0.1
FREQUENCY (MHz + 87.5)
PHASE
PLOT LEVEL


FMX25+ AMP Iss 2
C29
C13
L8
T2
R13
R5
C8
C12
R15
R6
VR1
C4
L4
C2
Q2
Q1
L5
C19
C9
C10
R7
R14
C17
C7
L9
L6
C33
T1
L3
C24
C32
C14
R8
D3
VR2
C16
L13
U4
R16
C11
R3
R1
U1
C30
Q3
L11
C15
C28
C31
D1
R10
C3
C5
D2
C27
L2
C23
R19
C22
R9
R18
C21
C26
Z4
Z3
Z2
C6
R11
C18
L1
C1
R17
L10
R12
Z5
R4
R2
J4
J2
Z1
C20
L12
J3
J1
C25
D4


J2
J1
VIN-
VIN+
VOUT-
VOUT+

MATERIAL SAFETY DATA SHEET

I PRODUCT IDENTIFICATION

Trade Name: Beryllia Ceramic
Synonym: Beryllium Oxide, Beryllia, Thermalox, Super Beryllia
Chemical Family: Beryllium Compound

II HAZARDOUS INGREDIENTS

Constituents	OSHA(1995)*	ACGIH(1994-95)*	CAS #	NIOSH/ RTECS #
Beryllium	PEL: 0.002	TLV: 0.002	7440-41-7 (Be)	DS1750000
	Ceiling: 0.005	TLV-STEL: NA	1304-56-8 (BeO)	DS4025000
	Peak: 0.025			

*All concentrations are in mg/m^3 (at the concentrations noted above, this constituent may not be visible to the human eye).

ESPI recommends the following good industrial hygiene practice which includes reducing airborne exposures to the lowest feasible level for all constituents in this product. A leading scientific body recommending occupational standards is the American Conference of Governmental Industrial Hygienists (ACGIH). The ACGIH recommends standards for all listed substances. The ACGIH defines a threshold limit value (standards) as follows: "Threshold Limit Values refer to airborne concentrations of substances and represent conditions under which it is believed that nearly all workers may be repeatedly exposed day after day without adverse health effects."

Because of wide variation in individual susceptibility, however, a small percentage of workers may experience discomfort from some substances at concentrations at or below the threshold limit; a smaller percentage may be affected more seriously by aggravation of a pre-existing condition or by development of an occupational illness. "Individuals may also be hyper-susceptible or otherwise unusually responsive to some industrial chemicals because of genetic factors, age, personal habits (smoking, alcohol, or other drugs), medication, or previous exposures. Such workers may not be adequately protected from adverse health effects from certain chemicals at concentrations at or below the threshold limits."

III PHYSICAL DATA

Boiling Point:	N/A	**Sublimes At**:	N/A
Evaporation Rate:	N/A	**Vapor Density (Air=1)**:	N/A
Freezing Point:	N/A	**Vapor Pressure (mm Hg)**:	N/A
Odor:	None	**% Volatile By Volume**:	None
pH:	N/A	**Color**:	White
Physical State:	Solid	**Melting Point (°F)**:	2547 (BeO)
Radioactivity:	N/A	**Molecular Weight**:	25.01 (BeO)
Solubility:	None	**Density (g/cc)**:	2.86 (BeO)

IV FIRE AND EXPLOSION HAZARDS DATA

Flash Point: N/A
Explosive Limits: N/A
Extinguishing Media: N/A

Unusual Fire and Explosion Hazards: N/A
Special Fire Fighting Procedures: If this material becomes airborne as a respirable particulate during a fire situation, pressure-demand self-contained breathing apparatus must be worn by firefighters or any other persons potentially exposed.

V HEALTH HAZARD INFORMATION

Emergency Overview: If this material is involved in a fire, pressure-demand self-contained breathing apparatus and protective clothing must be worn by persons potentially exposed to the metal fumes or airborne particulate.

Primary Routes of Exposure:
Inhalation: An exposure to airborne beryllium in excess of the occupational standard can occur when sintering, machining, grinding, sanding, abrasive cutting, polishing, laser scribing and trimming, chemical etching, crushing, or otherwise abrading the surface of this material in a manner which generates finely divided particles.

Volatile beryllium hydroxide can be formed when firing solid BeO parts at temperature greater than 900 ^{o}C in a moist atmosphere such as in a hydrogen atmosphere sintering furnace.

Machining operations conducted under a flood of liquid coolant usually require complete hooded containment and local exhaust ventilation. Openings into the hood must be baffled to prevent release of fast moving particles. The cycling through a machine of liquid lubricant/coolant containing finely divided beryllium in suspension can result in the concentration building to a point where the particulate may become airborne during use. The coolant reservoir should be enclosed and ventilated. A coolant filtering system is recommended.

The Potential for Exposure Also May Occur During Repair or Maintenance Activities on Contaminated Equipment Such as: furnace rebuilding, maintenance or repair of air cleaning equipment, structural renovation, etc.

Ingestion: There are no known cases of illness resulting from ingestion of this material. Ingestion can occur from hand, clothing, food, and drink contact with metal dust, fume or powder during hand to mouth activities such as eating, drinking, smoking, nail biting, etc. This product is not intended for internal consumption. As a standard hygiene practice, hands should be washed before eating or smoking.

Skin: Skin abrasion may cause irritation. Imbedded material may lead to localized granuloma. The beryllium in this material is in an insoluble form and does not pose a potential for an allergic dermal response.

Eyes: Injury can result form particulate irritation or mechanical injury to the eyes by dust or particulate. Exposure may result from direct contact with airborne particulate (chips, dust, or powder) or contact to the eye if contaminated hands or clothing.

Effects of Overexposure:

Acute: (immediate or near-term health effects): The beryllium fraction of this product is insoluble and does not cause acute beryllium disease. The beryllium in this product does not pose a potential for allergic dermal response.

Chronic: (long-term health effects): Inhaling dust fumes containing beryllium may cause serious, chronic lung disease called Chronic Beryllium Disease (CBD) in some individuals. Over time lung disease can be fatal. Symptoms may include cough, chest pain, shortness of breath, weight loss, weakness, and fatigue. Long-term effects may include loss of lung function, fibrosis, or subsequent secondary effects on the heart with eventual permanent impairment. Chronic beryllium disease is a hypersensitivity of allergic condition in which tissues of the lungs become inflamed with a cellular nodular reaction. This inflammation, sometimes with accompanying fibrosis, may restrict the exchange of oxygen between the lungs and the bloodstream. This allergic response to beryllium is limited to susceptible studies and animal experimentation, the International Agency for Research on Cancer and the National Toxicology Program lists beryllium as a carcinogen.

Medical Conditions Generally Aggravated by Exposure: Persons with impaired pulmonary function, airway diseases, or conditions such as asthma, emphysema, chronic bronchitis, etc. may incur further impairment if dust of fume are inhaled. If prior damage or disease to the neurological (nervous), circulatory, hematologic (blood), or urinary (kidney) systems has occurred, proper screening or examinations should be conducted on individuals who may be exposed to further risk where handling and use of this material may cause exposure.

EMERGENCY AND FIRST AID PRODCEDURES:

INHALATION: Breathing difficulty cause by inhalation of dust or fume requires immediate removal to fresh air. There are no known cases in which a person stopped breathing as a result of exposure. If breathing has stopped, perform artificial respiration and obtain medical help.

INGESTION: Swallowing beryllium oxide dust can be treated by having the affected person drink large quantities of water and attempting to induce vomiting, if conscious. Obtain medical help.
SKIN: Skin cuts and abrasions should be treated by standard first aid. Skin contamination can be removed by washing with soap and water. Obtain medical help if irritation persists. Accidental implementation of this material beneath the skin requires it be removed to prevent infection or development of a corn-like lesion.
EYES: Dust should be flushed from the eyes with a lot of clean water. Obtain medical help if irritation persists. Contact lenses should not be worn when working with metal dusts and powders because the contact lens must be removed to provide adequate treatment.

Treatment of Chronic Beryllium Disease: There is not known treatment which will cure chronic beryllium disease. Prednisone or the corticosteroids are the most specific treatment available. They are directed at suppressing the immunological reaction and have been effective in diminishing many signs and symptoms of chronic beryllium disease. In cases where steroid therapy has had only a partial or minimal effectiveness, other immuno-suppressive agents, such as cyclophospharnide, cyclosporine, or methotrexate, have been used. These latter agents remain investigational. Further, in view of the potential side effects of all the immuno-suppressive medications, including steroids such as prednisone, they should be used only under the direct care of a physician. In general, these medications should be reserved for cases with significant symptoms and/or significant loss of lung function. Other symptomatic treatment, such as oxygen, inhaled steroids or bronchodilatores, may be used by some physicians and are effective in selected cases.

The decision about when and with what medication to treat is judgement situation for individual physicians. For the most part, treatment is reserved for those persons with symptoms and measurable loss of lung function. The value of starting oral steroid treatment, before signs or symptoms are evident, remains a medically unresolved issue currently under study. Some physicians are concerned that their patients may develop a resistance to medication if it is started too soon.

The effects of continued low exposure to beryllium are unknown for individuals who are sensitized to beryllium or who have diagnosis of chronic beryllium disease. This uncertainty leads some physicians to advise a reduction or elimination of further exposure to beryllium. However, some individuals have developed CBD or have gradually become worse after removal from further exposure. Others have continued to work in the beryllium industry without any additional, or accelerated, loss of lung function.

VI REACTIVITY DATA

General Reactivity: This material is stable
Incompatibility (Materials to avoid): NA

Hazardous Decomposition Products: None under normal conditions of use
Hazardous Polymerization: Will not occur
Ecological Information: This material is insoluble in water. This material can be recycled.

VII SPILL OR LEAK PROCEDURES

Steps to be Taken in Case Material is Released or Spilled: In solid form this material poses no health or environmental risk. If this material is in powder or dust form, establish a restricted entry zone based on the severity of the spill. Persons entering the restricted zone must wear adequate respiratory protection and protective clothing appropriate for the severity of the spill. Cleanup should be conducted with a vacuum system utilizing a high efficiency particulate air filtration system followed by wet cleaning methods. Special care must be taken when changing filters on HEPA vacuum cleaners when used to clean up potentially toxic materials. Caution should be taken to minimize airborne generation of powder or dust and avoid contamination of air and water. Depending upon the quantity of material released, fine powder or dust spills to the environment may require reporting the National Response Center at (800) 424-8802 as well as the State Emergency Response Commission and Local Emergency Planning Committee.

Handling and Storage: Wear gloves when handling to prevent cuts and skin abrasions. Store in a dry area.

Ventilation and Engineering Controls: Whenever possible, the use of local exhaust ventilation or other engineering controls is the preferred method of controlling exposure to airborne dust and fume. Where utilized, pickups on flexible ventilation lines should be positioned as close to the source of airborne contamination as possible. Disruption of the airflow in the area of a local exhaust inlet, such as by a man cooling fan, should be avoided. Ventilation equipment should be checked regularly to ensure it is functioning properly. Ventilation training is recommended for all users. Ventilation systems designed and installed by qualified professionals.

Respiratory Protection: When potential exposures are above the occupational limits shown in this MSDS, approved respirators must be used as specified by an Industrial Hygienist of other qualified professional. Respirator users must be medically evaluated to determine if they are physically capable of wearing a respirator. Quantitative an/or qualitative fit testing and respirator training must be satisfactorily completed by all personnel prior to respirator use. Users of any style respirator training must be clean shaven on those areas of the face where the respirator seal contacts the face. Exposure to unknown concentrations of fumes or dusts requires the wearing of a pressure-demand airline respirator or pressure-demand self-contained breathing apparatus. Pressure-demand airline respirators are recommended when performing jobs with high potential exposures such as changing filters in a bag house air cleaning device.

Housekeeping: Vacuum and wet cleaning methods are recommended for dust removal. Be certain to de-energize electrical systems, as necessary, before beginning wet cleaning. Vacuum cleaners with high efficiency particulate air (HEPA) filters are the recommended type. The use of compressed air or brooms to remove dusts should be avoided as such an activity can result in unnecessary short-term elevated exposures to airborne dusts.

Maintenance: During repair or maintenance activities the potential exists for exposures in excess of the occupational standard. Under these circumstances, protecting workers can require the use of specific work practices or procedures involving the combined use of ventilation, wet methods, respiratory protection, decontamination, special protection clothing, and when necessary, restricted work zones.

Other Protective Equipment: No special protective equipment or clothing is requires when handling solid forms. Protective over garments or work clothing must be worn by persons who may become contaminated with dusts, fumes, or powders during activities such as machining, furnace rebuilding, air cleaning equipment filter changes, maintenance, etc. Contaminated work clothing and over garments must be managed in such a manner so as to prevent secondary exposure to persons such as laundry operators and to prevent contamination to personal clothing. Never use compressed air to clean work clothing.

Protective Gloves: Wear gloves to prevent cuts and skin abrasions during handling.
Eye Protection: Wear safety glasses, goggles, or face shield when risk of eye injury is present, particularly during machining, grinding, etc.

Recommended Monitoring Procedures:

Environmental Surveillance: Exposure to airborne materials should be determined by having air samples taken in the employee breathing zone, work area, and department. The frequency and type of air sampling should be as specified by an Industrial Hygienist or other qualified professional. Air sample results should be make available to employees.

Medical Surveillance: Persons exposed to airborne concentrations of this material should be included in a periodic medical surveillance program. The program should include examination of the skin and respiratory systems. Non-specific findings of skin rash, skin granulomata, or respiratory signs or symptoms may indicate a reaction to this material. A minimum medical surveillance program should include (1) skin examination, (2) respiratory history, (3) auscultation of the lungs, (4) spirometry (FVC and FEV), and (5) periodic chest x-ray. In addition, a specialized, specific, immunological blood test, the beryllium blood lymphocyte proliferation test (BLPT), is available (on a limited basis to assist in the diagnosis) to screen beryllium-exposed persons for beryllium reactions. Note: It should be recognized that BLPT has limited sensitivity for chronic beryllium disease. Individuals who have an abnormal BLPT are normally referred to a lung specialist for additional specific tests to determine if chronic beryllium disease is present.

VIII SPECIAL PROTECTION INFORMATION

Transport Information: There are nor U.S. Department of Transportation hazardous material regulations which apply to the packaging and labeling of this product as shipped by ESPI. Hazard Communication regulations of the U.S. Occupational Safety and Health Administration require that this material be labeled.

Regulatory Information: OSHA Hazard Communications Standard, 29 CFR 1910.1200: Beryllium is considered a hazardous ingredient.

Ambient Air Emissions: Beryllium-containing materials are subject to the National Emission Standard for Beryllium as promulgated by EPA (40 CFR 61, Subpart (C). The National Emission Standard for beryllium is 0.01 micrograms per cubic meter (30 day average) in ambient air for those production facilities which have been qualified to be regulated through ambient air monitoring. Other facilities must meet a 10 gram per 24-hour total site emission limit. Most process air emission sources will require an air permit from a local and/or state air pollution control agency. The use of air cleaning equipment may be necessary to achieve a permissible emission. Tempered makeup air should be provided to prevent excessive negative pressure in a building. Direct recycling of cleaned process exhaust air is not recommended. Plant exhausts should be located so as not to re-enter the plant through makeup air or other inlets. Regular maintenance and inspection of air cleaning equipment and monitoring of operating parameters is recommended to ensure adequate efficiency is maintained.

Wastewater: Wastewater regulations can vary considerably. Contact your local and state governments to determine their requirements.

Toxic Substances Control Act: Beryllium is listed on the TSCA Chemical Substance Inventory of Existing Chemical Substances.

Sara Title III Reporting Requirements: On February 16, 1988 the U.S. Environmental Protection Agency (EPA) issued a final rule that implements the requirements of the Superfund Amendments and Re-authorization Act (SARA) Title III, Section 313 (53) Federal Register 4525. Title III is the portion of SARA concerning reporting on specific chemicals which are manufactured, processed or used at certain U.S. Industrial facilities.

Beryllium is reportable under Section 313. The Chemical Abstracts Services number is provided in this MSDS. SARA Title Hotline 1-800-535-0202 or 202-555-1411

This MSDS has been revised following the guidelines outlined in the American National Standard for Hazardous Chemicals Z400.1-1993 “Material Safety Data Sheets-Preparation.”

IX SPECIAL PRECAUTIONS

Disposal Considerations:

Byproduct Recycling: When recycled (used in a process to recover metals), this material is not classified as hazardous waste under federal law. Dusty or dust-like materials should be sealed inside two plastic bags, placed in a DOT approved container, and appropriately labeled.

Solid Waste Management: When spent products are declared solid wastes (no longer recyclable), they must be labeled, managed and disposed of, in accordance with federal, state and local requirements. This material is not classified a hazardous waste under federal law.

Prepared by: S. Dierks
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